




Files			Sanding		
	Flat hand engineer's files	1652		Grinding points	1692
	Precision files	1655		Flap wheels, fleece grinding points	1695
	Diamond files	1661	Finishing, polishing and satin-finishing		
Rough grinding and cutting				Finishing grinding points	1697
	Rough grinding and sanding discs	1665		Felt polishing grinding points	1699
	Cutting discs and diamond cutting discs	1666		Satin-finishing tools	1700
Deburring and cleaning			Honing stones		
	Abrasive flap disc and angle grinding mop wheel	1670		INDIGA oil stones	1701
	Milling bits	1674		Silicon carbide grinding stones and files	1702
	Power brushes and internal cleaning brushes	1680		RECORD ARKANSAS oil stones	1704
	Bristle grinding brushes	1683		DEGUSSIT grinding stones and files	1706
	Coarse cleaning discs	1684		Hard ARKANSAS oil stones	1709
Sanding				Diamond honing stones	1711
	Fibre discs	1685	Honing		
	Sandpaper and sanding belts	1686		Honing tools	1711
	Fleece abrasive flap discs and fleece discs	1689	Precision sanding discs and dressing tools		
	Deburring sanding block discs	1689		Diamond and CBN (cubic boron nitride) cup wheels	1712
	Abrasive fleece and hand pads	1690		Sanding disc dressing tools for stationary machines	1712
				Sanding disc dressing tool for manual use	1713

Precision sanding discs and dressing tools		
	Cleaning stones	1714
	Hand lapping tool	1714
Surfactants		
	Cleaning agents and towels	1715
Sealants, adhesive tapes and markers		
	Adhesive and insulating tapes	1717
	Marking equipment and markers	1719

ORION® Flat hand engineer's file, flat blunt-ended

Application:

For manual material removal with steel materials.



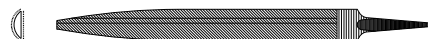
Form	Equalling	Equalling	Equalling	Equalling	Equalling	Equalling	Equalling
File blade length (mm)	100	150	200	250	300	350	400
Width (mm)	12.0	16.0	20.0	25.0	30.0	35.0	39.0
Thickness (mm)	3.0	4.0	5.0	6.3	7.0	7.5	9.0
File cut	51490... ID no.	51490... ID no.	51490... ID no.	51490... ID no.	51490... ID no.	51490... ID no.	51490... ID no.
1	110 O. R.	115 O. R.	120 O. R.	125 O. R.	130 O. R.	135 O. R.	140 O. R.
2	210 O. R.	215 O. R.	220 O. R.	225 O. R.	230 O. R.	235 O. R.	-
3	310 O. R.	315 O. R.	320 O. R.	325 O. R.	330 O. R.	335 O. R.	-
Unit price, €							

Prod. group 599

ORION® Half-round flat hand engineer's file

Application:

For manual material removal with steel materials.



Form	Half-round	Half-round	Half-round	Half-round	Half-round	Half-round
File blade length (mm)	100	150	200	250	300	350
Width (mm)	11.0	16.0	21.0	25.0	30.0	35.0
Thickness (mm)	4.0	5.0	6.0	7.0	9.0	10.0
File cut	51492... ID no.	51492... ID no.	51492... ID no.	51492... ID no.	51492... ID no.	51492... ID no.
1	110 O. R.	115 O. R.	120 O. R.	125 O. R.	130 O. R.	135 O. R.
3	310 O. R.	315 O. R.	320 O. R.	325 O. R.	330 O. R.	-
2	-	-	215 O. R.	220 O. R.	225 O. R.	230 O. R.
Unit price, €						

Prod. group 599

ORION® Triangular flat hand engineer's file

Application:

For manual material removal with steel materials.



Form	Triangle	Triangle	Triangle	Triangle	Triangle
File blade length (mm)	100	150	200	250	300
Width (mm)	8.7	12.0	15.0	18.0	21.0
File cut	51493... ID no.	51493... ID no.	51493... ID no.	51493... ID no.	51493... ID no.
1	110 O. R.	115 O. R.	120 O. R.	125 O. R.	130 O. R.
2	210 O. R.	215 O. R.	220 O. R.	225 O. R.	230 O. R.
3	310 O. R.	315 O. R.	320 O. R.	325 O. R.	330 O. R.
Unit price, €					

Prod. group 599

ORION® Square flat hand engineer's file

Square

Application:

For manual material removal with steel materials.



Form	Square-cut	Square-cut	Square-cut	Square-cut	Square-cut
File blade length (mm)	100	150	200	250	300
Width (mm)	4.0	6.3	8.0	10.0	12.5
File cut	51494... ID no.	51494... ID no.	51494... ID no.	51494... ID no.	51494... ID no.
1	110 O. R.	115 O. R.	120 O. R.	125 O. R.	130 O. R.
3	310 O. R.	315 O. R.	320 O. R.	325 O. R.	330 O. R.
2	-	-	215 O. R.	220 O. R.	225 O. R.
Unit price, €					

Prod. group 599

ORION® Round flat hand engineer's file

Application:

For manual material removal with steel materials.



Form	Round	Round	Round	Round	Round
File blade length (mm)	100	150	200	250	300
Thickness (mm)	4	6.3	7.1	9.2	12.5
File cut	51495... ID no.	51495... ID no.	51495... ID no.	51495... ID no.	51495... ID no.
1	110 O. R.	115 O. R.	120 O. R.	125 O. R.	130 O. R.
2	210 O. R.	215 O. R.	220 O. R.	225 O. R.	230 O. R.
3	310 O. R.	315 O. R.	320 O. R.	325 O. R.	330 O. R.
Unit price, €					

Prod. group 599

DICK File and rasp sets**Application:**

For general and rough filing work on steel, iron and non-ferrous metals in industry, skilled trades and hobby use.

Execution:

- **Ident. No. 002:** Cut 2, shapes: flat blunt-ended, half-round, round, triangular, square, with beech handle.
- **Ident. No. 010:** Cut 1, shapes: flat blunt-ended, half-round, round, with plastic handle.
- **Ident. No. 020:** Cut 2, shapes: flat blunt-ended, half-round, round, triangular, square, with plastic handle.

scope of supply and services:

Ident. No. 002: 1 x flat blunt-ended, half-round, round, triangular and square flat hand engineer's file with beech handle, in robust textile tool roll

Ident. No. 010: 1 x flat blunt-ended, half-round and round flat hand engineer's file, with plastic handle, in plastic pouch

Ident. No. 020: 1 x flat blunt-ended, half-round, round, triangular and square flat hand engineer's file, with plastic handle, in plastic pouch



Ident. No. 010



Ident. No. 020

File blade length (mm)	200	250	200
File cut	2	1	2
Material of the grip handle	Beechwood	Plastic	Plastic
Number of pieces in assortment/set (PCS)	5	3	5
51507...	Ident. No. 002 Set price, € O. R.	010 O. R.	020 O. R.

Prod. group 6AD

DICK File and rasp sets**Application:**

For general and rough filing and rasping work on steel, iron and non-ferrous metals in industry, skilled trades and hobby use.

Execution:

- **Ident. No. 002:** Cut 2, shapes: flat blunt-ended, half-round, triangular, round, half-round rasp with beech handle.
- **Ident. No. 005:** Cut 2, shapes: flat blunt-ended, half-round, triangular, round, half-round rasp, with plastic handle.

scope of supply and services:

Ident. No. 002: 1 x flat blunt-ended, half-round, triangular, round flat hand engineer's file, half-round rasp, with beech handle, in robust textile tool roll

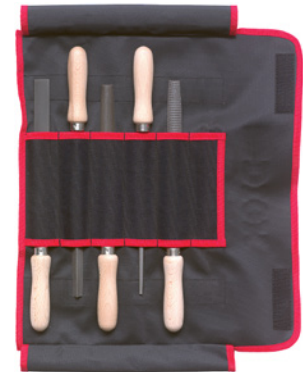
Ident. No. 005: 1 x flat blunt-ended, half-round, triangular, round flat hand engineer's file, half-round rasp, with plastic handle, in plastic pouch

Technical Data:

- File blade length: 200 mm
- File cut: 2
- Number of pieces in assortment/set: 5

Material of the grip handle	Beechwood	Plastic
51508...	Ident. No. 002 Set price, € O. R.	005 O. R.

Prod. group 6AD



Ident. No. 002

DICK Universal file
Flat**Application:**

For rough and fine manual material removal on all materials.

Execution:

- Rough face for preliminary filing, when removing particularly large amounts of metal
- Fine face for retouching work, for fine machining of surfaces

Advantage:

- Ideal for universal use due to two different flat faces
- With special cut designed for cast iron, steel (also stainless steel), non-ferrous metals and soft metals, plastics and wood



File blade length (mm)	200	250
Width (mm)	20.0	25.0
Thickness (mm)	5.0	6.3
51470...	Ident. No. 200 Unit price, € O. R.	250 O. R.

Prod. group 6AD

DICK Covered files and bodywork files**Application:**

Ident. No. 130-135: For manual material removal on light and soft metals (aluminium, lead, tin), synthetic resin, wood, leather, marble and horn.

Ident. No. 230-235: For manual material removal on steel with a strength of less than 800 N/mm², steel casting, chilled casting, copper, brass and bronze.

Execution:

- Made of chrome-alloy steel
- Flat blunt-ended
- Both faces with radial tooththing

Technical Data:

- Thickness: 5.0 mm



File blade length (mm)	300	350	300	350
File cut	1	1	2	2
Width (mm)	30.0	35.0	30.0	35.0
51550...	Ident. No. Unit price, €	130 O. R.	135 O. R.	230 O. R.
				235 O. R.

Prod. group 6AD

Accessories for			51550 135	51550 235
51551...	Adjustable holder	Ident. No. Unit price, €	035 O. R.	035 O. R.

Hardwood file handles

Execution:

- No. 51580: With embedded clamp
- No. 51582:
 - With pressed-in steel tube clamp
 - Especially powerful version

Technical Data:

- Material: Hardwood
- Colour: Brown

Length (mm)	80	90	100	110
Suitable for file length	100 mm	125 mm	150 mm	200 mm
51580...	Ident. No. Unit price, €	080 O. R.	090 O. R.	100 O. R.
				110 O. R.
51582...	Ident. No. Unit price, €	080 O. R.	090 O. R.	100 O. R.
				110 O. R.

Length (mm)	120	130	140	150
Suitable for file length	250 mm	300 mm	350 mm	400 mm
51580...	Ident. No. Unit price, €	120 O. R.	130 O. R.	140 O. R.
				150 O. R.
51582...	Ident. No. Unit price, €	120 O. R.	130 O. R.	140 O. R.
				150 O. R.

Length (mm)	160	60
Suitable for file length	400 mm	100 mm
51580...	Ident. No. Unit price, €	160 O. R.
		-
51582...	Ident. No. Unit price, €	160 O. R.
		060 O. R.

Prod. group 527



No. 51580



No. 51582

Tool handle

Swiss patent, made of plastic, with a soft core insert

Execution:

- Swiss patent
- Made of plastic, with soft core insert

Advantage:

- The handle can be inserted cold. It has a firm seating and can be repeatedly used

Technical Data:

- Material: Plastic



Ident. No. 290-330

Length (mm)	90	100	110	120	130	90	100	110
Suitable for file length	125 mm	150 mm	200 mm	250 mm	300 mm	125 mm	150 mm	200 mm
Colour	Green	Green	Green	Green	Green	Blue	Blue	Blue
51586...	Ident. No. Unit price, €	090 O. R.	100 O. R.	110 O. R.	120 O. R.	130 O. R.	190 O. R.	200 O. R.
								210 O. R.

Length (mm)	120	130	90	100	110	120	130	90
Suitable for file length	250 mm	300 mm	125 mm	150 mm	200 mm	250 mm	300 mm	125 mm
Colour	Blue	Blue	Red	Red	Red	Red	Red	Black
51586...	Ident. No. Unit price, €	220 O. R.	230 O. R.	290 O. R.	300 O. R.	310 O. R.	320 O. R.	330 O. R.
								490 O. R.

Length (mm)	100	110	120	130
Suitable for file length	150 mm	200 mm	250 mm	300 mm
Colour	Black	Black	Black	Black
51586...	Ident. No. Unit price, €	500 O. R.	510 O. R.	520 O. R.
				530 O. R.

Prod. group 527

File handle

made of plastic

Execution:

- Made of plastic

Technical Data:

- Material: Plastic
- Colour: Red

Length (mm)	90	105	120
Suitable for file length	125 mm	150-200 mm	250-300 mm
51587...	Ident. No. Unit price, €	010 O. R.	020 O. R.
			030 O. R.

Prod. group 527



DICK Precision needle file, flat-pointed With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

- **No. 51403:** Sharp tips and edges

Technical Data:

- Form: Equalling needle

	Length (mm)	File cut	File blade length (mm)		
51402...	160	00	80	Ident. No. Unit price, €	001 O. R.
51402...	160	1	80	Ident. No. Unit price, €	101 O. R.
51402...	160	2	80	Ident. No. Unit price, €	201 O. R.
51402...	160	3	80	Ident. No. Unit price, €	301 O. R.
51402...	160	4	80	Ident. No. Unit price, €	401 O. R.
51403...	200	1	100	Ident. No. Unit price, €	101 O. R.
51403...	200	2	100	Ident. No. Unit price, €	201 O. R.
51403...	200	3	100	Ident. No. Unit price, €	301 O. R.

Prod. group 6AE



DICK Precision needle file, half-round With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

- **No. 51403:** Sharp tips and edges

Technical Data:

- Form: Half-round

	Length (mm)	File cut	File blade length (mm)		
51402...	160	00	80	Ident. No. Unit price, €	002 O. R.
51402...	160	1	80	Ident. No. Unit price, €	102 O. R.
51402...	160	2	80	Ident. No. Unit price, €	202 O. R.
51402...	160	3	80	Ident. No. Unit price, €	302 O. R.
51402...	160	4	80	Ident. No. Unit price, €	402 O. R.
51403...	200	00	100	Ident. No. Unit price, €	002 O. R.
51403...	200	1	100	Ident. No. Unit price, €	102 O. R.
51403...	200	2	100	Ident. No. Unit price, €	202 O. R.
51403...	200	3	100	Ident. No. Unit price, €	302 O. R.
51403...	200	4	100	Ident. No. Unit price, €	402 O. R.

Prod. group 6AE



DICK Precision needle file, knife-edge With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

- **No. 51403:** Sharp tips and edges

Technical Data:

- Form: Knife shape

	Length (mm)	File cut	File blade length (mm)		
51402...	160	1	80	Ident. No. Unit price, €	104 O. R.
51402...	160	2	80	Ident. No. Unit price, €	204 O. R.
51402...	160	3	80	Ident. No. Unit price, €	304 O. R.
51403...	200	1	100	Ident. No. Unit price, €	104 O. R.
51403...	200	2	100	Ident. No. Unit price, €	204 O. R.
51403...	200	3	100	Ident. No. Unit price, €	304 O. R.

Prod. group 6AE



DICK Precision needle file, barrette With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

▪ **No. 51403:** Sharp tips and edges

Technical Data:

▪ Form: Barett

	Length (mm)	File cut	File blade length (mm)	Ident. No.	
51402...	160	00	80	Ident. No.	005
				Unit price, €	O. R.
51402...	160	1	80	Ident. No.	105
				Unit price, €	O. R.
51402...	160	2	80	Ident. No.	205
				Unit price, €	O. R.
51402...	160	3	80	Ident. No.	305
				Unit price, €	O. R.
51402...	160	4	80	Ident. No.	405
				Unit price, €	O. R.
51403...	200	00	100	Ident. No.	005
				Unit price, €	O. R.
51403...	200	1	100	Ident. No.	105
				Unit price, €	O. R.
51403...	200	2	100	Ident. No.	205
				Unit price, €	O. R.
51403...	200	3	100	Ident. No.	305
				Unit price, €	O. R.
51403...	200	4	100	Ident. No.	405
				Unit price, €	O. R.

Prod. group 6AE



DICK Precision needle file, triangular With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

▪ **No. 51403:** Sharp tips and edges

Technical Data:

▪ Form: Triangle

	Length (mm)	File cut	File blade length (mm)	Ident. No.	
51402...	160	00	80	Ident. No.	006
				Unit price, €	O. R.
51402...	160	1	80	Ident. No.	106
				Unit price, €	O. R.
51402...	160	2	80	Ident. No.	206
				Unit price, €	O. R.
51402...	160	3	80	Ident. No.	306
				Unit price, €	O. R.
51402...	160	4	80	Ident. No.	406
				Unit price, €	O. R.
51403...	200	00	100	Ident. No.	006
				Unit price, €	O. R.
51403...	200	1	100	Ident. No.	106
				Unit price, €	O. R.
51403...	200	2	100	Ident. No.	206
				Unit price, €	O. R.
51403...	200	3	100	Ident. No.	306
				Unit price, €	O. R.
51403...	200	4	100	Ident. No.	406
				Unit price, €	O. R.

Prod. group 6AE



DICK Precision needle file, square With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

▪ **No. 51403:** Sharp tips and edges

Technical Data:

▪ Form: Square-cut

	Length (mm)	File cut	File blade length (mm)	Ident. No.	
51402...	160	00	80	Ident. No.	007
				Unit price, €	O. R.
51402...	160	1	80	Ident. No.	107
				Unit price, €	O. R.
51402...	160	2	80	Ident. No.	207
				Unit price, €	O. R.
51402...	160	3	80	Ident. No.	307
				Unit price, €	O. R.



	Length (mm)	File cut	File blade length (mm)		
51402...	160	4	80	Ident. No. Unit price, €	407 O. R.
51403...	200	00	100	Ident. No. Unit price, €	007 O. R.
51403...	200	1	100	Ident. No. Unit price, €	107 O. R.
51403...	200	2	100	Ident. No. Unit price, €	207 O. R.
51403...	200	3	100	Ident. No. Unit price, €	307 O. R.
51403...	200	4	100	Ident. No. Unit price, €	407 O. R.

Prod. group 6AE

DICK Precision needle file, round With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

- **No. 51403:** Sharp tips and edges

Technical Data:

- Form: Round

	Length (mm)	File cut	File blade length (mm)		
51402...	160	00	80	Ident. No. Unit price, €	008 O. R.
51402...	160	1	80	Ident. No. Unit price, €	108 O. R.
51402...	160	2	80	Ident. No. Unit price, €	208 O. R.
51402...	160	3	80	Ident. No. Unit price, €	308 O. R.
51402...	160	4	80	Ident. No. Unit price, €	408 O. R.
51403...	200	00	100	Ident. No. Unit price, €	008 O. R.
51403...	200	1	100	Ident. No. Unit price, €	108 O. R.
51403...	200	2	100	Ident. No. Unit price, €	208 O. R.
51403...	200	3	100	Ident. No. Unit price, €	308 O. R.
51403...	200	4	100	Ident. No. Unit price, €	408 O. R.

Prod. group 6AE

DICK Precision needle file, flat With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

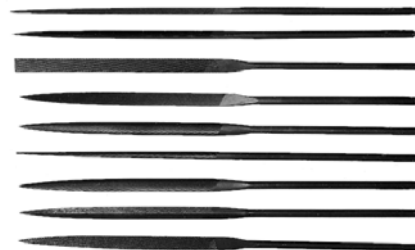
- **No. 51403:** Sharp tips and edges

Technical Data:

- Form: Equalling

	Length (mm)	File cut	File blade length (mm)		
51402...	160	00	80	Ident. No. Unit price, €	009 O. R.
51402...	160	1	80	Ident. No. Unit price, €	109 O. R.
51402...	160	2	80	Ident. No. Unit price, €	209 O. R.
51402...	160	3	80	Ident. No. Unit price, €	309 O. R.
51402...	160	4	80	Ident. No. Unit price, €	409 O. R.
51403...	200	00	100	Ident. No. Unit price, €	009 O. R.
51403...	200	1	100	Ident. No. Unit price, €	109 O. R.
51403...	200	2	100	Ident. No. Unit price, €	209 O. R.
51403...	200	3	100	Ident. No. Unit price, €	309 O. R.
51403...	200	4	100	Ident. No. Unit price, €	409 O. R.

Prod. group 6AE



DICK Precision needle file, lenticular crossing With round handle

Application:

No. 51403: For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

- No. 51403: Sharp tips and edges

Technical Data:

- Form: Crossing shape

	Length (mm)	File cut	File blade length (mm)	Ident. No.	
51402...	160	1	80	Ident. No.	103
				Unit price, €	O. R.
51402...	160	2	80	Ident. No.	203
				Unit price, €	O. R.
51402...	160	3	80	Ident. No.	303
				Unit price, €	O. R.
51403...	200	1	100	Ident. No.	103
				Unit price, €	O. R.
51403...	200	2	100	Ident. No.	203
				Unit price, €	O. R.
51403...	200	3	100	Ident. No.	303
				Unit price, €	O. R.

Prod. group 6AE



DICK Precision need file, sword With round handle

Application:

For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

- Sharp tips and edges

Technical Data:

- Form: Blade shape

	Length (mm)	File cut	File blade length (mm)	Ident. No.	
51402...	160	1	80	Ident. No.	110
				Unit price, €	O. R.
51402...	160	3	80	Ident. No.	310
				Unit price, €	O. R.

Prod. group 6AE



DICK Precision needle files set in plastic pouch With round handle

Application:

For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

scope of supply and services:

In plastic pouch

Execution:

- In 12 different types
- Handle diameter 3.23 mm ± 0.1 mm and 2.92 mm ± 0.1 mm

Technical Data:

- Number of pieces in assortment/set: 12
- Form: Barrett | Triangle | Equalling needle | Equalizing | Half-round | Knife shape | Round | Blade shape | Square-cut | Crossing shape | Flat end with round shape | Flat tip with round shape
- File cut: 2

Length (mm)	100	140	160	180	200
File blade length (mm)	60	80	80	90	100
51405...	Ident. No. 005	Ident. No. 008	Ident. No. 010	Ident. No. 018	Ident. No. 020
	Set price, € O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 6AE



DICK Precision needle files set in plastic box

With round handle

Application:

For precise work in tool manufacturing and precision engineering or in training shops, on steel, steel alloys and non-greasy soft metals.

Execution:

- In 12 different types
- Handle diameter 3.23 mm ± 0.1 mm and 2.92 mm ± 0.1 mm

Technical Data:

- Number of pieces in assortment/set: 12
- Form: Barrett | Triangle | Equalling needle | Equalising | Half-round | Knife shape | Round | Blade shape | Square-cut | Crossing shape | Flat end with round shape | Flat tip with round shape
- File cut: 2
- File blade length: 80 mm

scope of supply and services:

In plastic box – for setting up at the work place for quick access

Length (mm)		140	160
51406...	Ident. No.	010	016
	Set price, €	O. R.	O. R.

Prod. group 6AE



DICK Precision flat file, normal blade

Application:

For precise work in tool manufacturing, precision engineering, the jewellery industry or in training shops, for reworking and fine processing of pre-processed surfaces or to achieve fine and perfect surfaces.

- Uniform width
- File is thinner towards the pointed end

Technical Data:

- Form: Normal

Execution:

- 2 flat faces and 1 small face cut

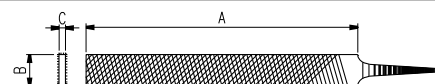
File blade length (mm)	100	125	150	200	250	300	100	125
File cut	1	1	1	1	1	1	2	2
Width (mm)	9.5	12.5	16.0	21.3	25.3	29.3	9.5	12.5
Thickness (mm)	2.5	3.2	4.0	4.8	6.3	7.8	2.5	3.2
51411...	Ident. No.	110	112	115	120	125	130	210
	Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

File blade length (mm)	150	200	250	300	100	125	150	200
File cut	2	2	2	2	3	3	3	3
Width (mm)	16.0	21.3	25.3	29.3	9.5	12.5	16.0	21.3
Thickness (mm)	4.0	4.8	6.3	7.8	2.5	3.2	4.0	4.8
51411...	Ident. No.	215	220	225	230	310	312	315
	Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

File blade length (mm)	250	300	100	125	150	200	250	100
File cut	3	3	4	4	4	4	4	5
Width (mm)	25.3	29.3	9.5	12.5	16.0	21.3	25.3	9.5
Thickness (mm)	6.3	7.8	2.5	3.2	4.0	4.8	6.3	2.5
51411...	Ident. No.	325	330	410	412	415	420	425
	Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

File blade length (mm)	150	200
File cut	5	5
Width (mm)	16.0	21.3
Thickness (mm)	4.0	4.8
51411...	Ident. No. Unit price, €	515 O. R.
		520 O. R.

Prod. group 6AE



DICK Precision half-round file, pointed

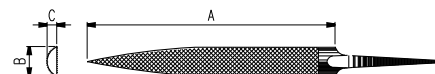
Application:

For precise work in tool manufacturing, precision engineering, the jewellery industry or in training shops, for reworking and fine processing of pre-processed surfaces or to achieve fine and perfect surfaces.

Execution:

- Sharp tips and edges

Form	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Narrow	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal
File blade length (mm)	100	125	150	150	200	250	100	125
File cut	1	1	1	1	1	1	2	2
Width (mm)	12.7	13.1	18.4	12.7	21.1	25.5	12.7	13.1
Thickness (mm)	3.5	4.1	5.2	3.5	6.3	7.5	3.5	4.1
51415...	Ident. No.	110	112	115	150	120	125	210
	Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.



Form	Half-round Pointed Normal	Half-round Pointed Narrow	Half-round Pointed Normal	Half-round Pointed Narrow	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal
File blade length (mm)	150	150	200	200	250	100	125	150
File cut	2	2	2	2	2	3	3	3
Width (mm)	18.4	12.7	21.1	15.2	25.5	12.7	13.1	18.4
Thickness (mm)	5.2	3.5	6.3	4.8	7.5	3.5	4.1	5.2
Ident. No.	215	250	220	260	225	310	312	315
Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Form	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal	Half-round Pointed Normal
File blade length (mm)	150	200	250	100	150	200
File cut	3	3	3	4	4	4
Width (mm)	12.7	21.1	25.5	12.7	18.4	21.1
Thickness (mm)	3.5	6.3	7.5	3.5	5.2	6.3
Ident. No.	350	320	325	410	415	420
Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 6AE

DICK Precision round file

Application:

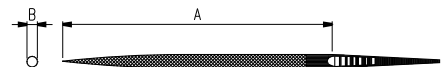
For precise work in tool manufacturing, precision engineering, the jewellery industry or in training shops, for reworking and fine processing of pre-processed surfaces or to achieve fine and perfect surfaces.

Execution:

- Sharp tips and edges

Technical Data:

- Form: Round



File blade length (mm)	100	125	150	200	250	100	125	150	200	250	100	125	150	200	250
File cut	1	1	1	1	1	2	2	2	2	2	3	3	3	3	3
Ø (mm)	3.85	4.8	5.8	7.8	9.4	3.85	4.8	5.8	7.8	9.4	3.85	4.8	5.8	7.8	9.4
Ident. No.	110	112	115	120	125	210	212	215	220	225	310	312	315	320	325
Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 6AE

DICK Precision knife-edge file, sharp edges

Application:

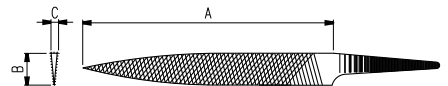
For precise work in tool manufacturing, precision engineering, the jewellery industry or in training shops, for reworking and fine processing of pre-processed surfaces or to achieve fine and perfect surfaces.

Execution:

- Sharp tips and edges

Technical Data:

- Form: Knife shape



File blade length (mm)	150	200	150	200	150	200
File cut	1	1	2	2	3	3
Width (mm)	17.9	22.0	17.9	22.0	17.9	22.0
Thickness (mm)	3.5	4.2	3.5	4.2	3.5	4.2
Ident. No.	115	120	215	220	315	320
Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 6AE

DICK Key file set

Application:

For precise manual material removal with all metal materials.

scope of supply and services:

6-piece, in plastic pouch, with handle, in the following shapes: flat blunt-ended, flat pointed,

half-round, triangular, square and round

Technical Data:

- File blade length: 100 mm
- File cut: 2
- Material of the grip handle: Wood
- Number of pieces in assortment/set: 6



Ident. No.	010
Set price, €	O. R.

Prod. group 6AD

ORION® Key file set

Application:

For precise manual material removal with all metal materials.

scope of supply and services:

6-piece, in sheet metal box, with handle, in the following shapes: flat blunt-ended, flat pointed,

half-round, triangular, square and round

Technical Data:

- File blade length: 100 mm
- File cut: 2
- Number of pieces in assortment/set: 6



Ident. No.	010
Set price, €	O. R.

Prod. group 599

DICK Precision riffling file sets

Application:

For machining of hard-to-reach surfaces and contours on steel, plastic, copper, etc.

▪ **Ident. No. 200:** For tool manufacturers

scope of supply and services:

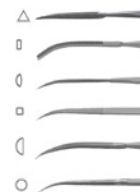
Complete set, packaged in box

Execution:

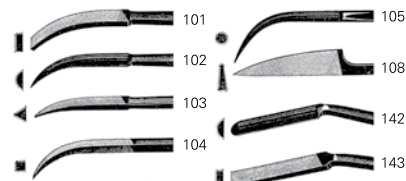
▪ **Ident. No. 150:** For engravers

Number of pieces in assortment/set (PCS)	6	8
File cut	2	1
Length (mm)	150	200
51457...	Ident. No. 150	200
	Set price, €	O. R. (O. R.)

Prod. group 6AE



Ident. No. 150



Ident. No. 200

Thread files

Application:

For reworking of inner and outer threads.

▪ **No. 51458:** For metric ISO coarse-pitch thread DIN 13

▪ **No. 51459:** For Whitworth thread

Execution:

▪ Combined

Technical Data:

▪ Length: 230 mm

Composition of set	51458... ID no.	51459... ID no.
0.8 / 1 / 1.25 / 1.5 / 1.75 / 2 / 2.5 / 3 mm	010 O. R.	-
3/16 1/4 5/16 3/8 7/16 1/2 9/16 5/8 3/4 inch	-	010 O. R.
	Unit price, €	

Prod. group 527



PFERD Diamond needle file, flat blunt-ended Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

▪ Rough grain size D 181 for roughing

Technical Data:

- Form: Equalling
- Width: 5.5 mm
- Thickness: 1.6 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm

Execution:

- Fine grain size D 91 for finishing
- Medium grain size D 126 for universal use

	Grain size (µm)	Ident. No.	
62300...	91	Ident. No. 010	O. R.
62300...	126	Ident. No. 110	O. R.
62300...	181	Ident. No. 210	O. R.
		Unit price, €	

Prod. group 6AC



PFERD Diamond needle file, flat-pointed Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

▪ Rough grain size D 181 for roughing

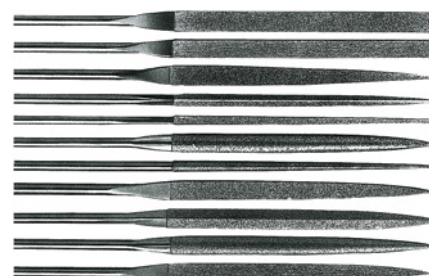
Technical Data:

- Form: Equalling needle
- Width: 5.5 mm
- Thickness: 1.6 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm

Execution:

- Fine grain size D 91 for finishing
- Medium grain size D 126 for universal use

	Grain size (µm)	Ident. No.	
62300...	91	Ident. No. 020	O. R.
		Unit price, €	



	Grain size (µm)	Ident. No.	
62300...	126	Unit price, €	120 O. R.
62300...	181	Unit price, €	220 O. R.

Prod. group 6AC



Diamond needle file, triangular Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

- Medium grain size D 126 for universal use
- Rough grain size D 181 for roughing

Technical Data:

- Form: Triangle
- Width: 3.5 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm

Execution:

- Fine grain size D 91 for finishing

Thickness (mm)	Grain size (µm)	Ident. No.	
			3.5 3.0
62300...	91	Unit price, €	030 O. R.
62300...	126	Unit price, €	- 130 O. R.
62300...	181	Unit price, €	- 230 O. R.

Prod. group 6AC



Diamond needle file, square Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

- Rough grain size D 181 for roughing

Technical Data:

- Form: Square-cut
- Width: 2.6 mm
- Thickness: 2.6 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm

Execution:

- Fine grain size D 91 for finishing
- Medium grain size D 126 for universal use

	Grain size (µm)	Ident. No.	
62300...	91	Unit price, €	040 O. R.
62300...	126	Unit price, €	140 O. R.
62300...	181	Unit price, €	240 O. R.

Prod. group 6AC



Diamond needle file, half-round Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

- Rough grain size D 181 for roughing

Technical Data:

- Form: Half-round
- Width: 5.5 mm
- Thickness: 1.6 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm

Execution:

- Fine grain size D 91 for finishing
- Medium grain size D 126 for universal use

	Grain size (µm)	Ident. No.	
62300...	91	Unit price, €	050 O. R.
62300...	126	Unit price, €	150 O. R.
62300...	181	Unit price, €	250 O. R.

Prod. group 6AC





Diamond needle file, round

Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

Execution:

- Fine grain size D 91 for finishing

- Medium grain size D 126 for universal use
- Rough grain size D 181 for roughing

Technical Data:

- Form: Round
- Width: 3.2 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm

Thickness (mm)	Grain size (µm)	Ident. No.	3.2	3.0
62300...	91	Ident. No. Unit price, €	060 O. R.	-
62300...	126	Ident. No. Unit price, €	-	160 O. R.
62300...	181	Ident. No. Unit price, €	-	260 O. R.

Prod. group 6AC



Diamond needle file, knife-edge

Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

Execution:

- Fine grain size D 91 for finishing
- Medium grain size D 126 for universal use

- Rough grain size D 181 for roughing

Technical Data:

- Form: Knife shape
- Width: 5.0 mm
- Thickness: 1.8 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm

	Grain size (µm)	Ident. No.	
62300...	91	Ident. No. Unit price, €	070 O. R.
62300...	126	Ident. No. Unit price, €	170 O. R.
62300...	181	Ident. No. Unit price, €	270 O. R.

Prod. group 6AC



Diamond needle file, sword

Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

Execution:

- Fine grain size D 91 for finishing
- Medium grain size D 126 for universal use

- Rough grain size D 181 for roughing

Technical Data:

- Form: Blade shape
- Width: 5.0 mm
- Thickness: 2.4 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm

	Grain size (µm)	Ident. No.	
62300...	91	Ident. No. Unit price, €	080 O. R.
62300...	126	Ident. No. Unit price, €	180 O. R.
62300...	181	Ident. No. Unit price, €	280 O. R.

Prod. group 6AC





Diamond needle file, barrette

Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

Execution:

- Fine grain size D 91 for finishing
- Medium grain size D 126 for universal use

- Rough grain size D 181 for roughing

Technical Data:

- Form: Barrett
- Width: 5.0 mm
- Thickness: 2.0 mm
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm



	Grain size (µm)	Ident. No.	
62300...	91	Ident. No.	090
		Unit price, €	O. R.
62300...	126	Ident. No.	190
		Unit price, €	O. R.
62300...	181	Ident. No.	290
		Unit price, €	O. R.

Prod. group 6AC



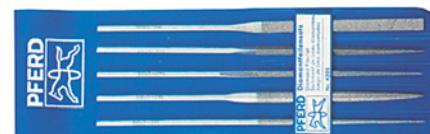
Diamond needle files set, 5-pieces in case

Galvanic bond

Technical Data:

- Number of pieces in assortment/set: 5
- Length: 140 mm

- Lining length: 70 mm
- Shaft diameter: 3 mm



5-part set

	Grain size (µm)	Ident. No.	
62300...	126	Ident. No.	305
		Set price, €	O. R.
62300...	181	Ident. No.	405
		Set price, €	O. R.
62300...	91	Ident. No.	205
		Set price, €	O. R.

Prod. group 6AC



Diamond needle files set, 11-pieces in case

Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

Execution:

- Types included: flat blunt-ended, standard and round edges, triangular, square, half-round, round, flat-pointed, knife-edge, sword, lenticular crossing and barrette

- Fine grain size D 91 for finishing
- Medium grain size D 126 for universal use
- Rough grain size D 181 for roughing

Technical Data:

- Number of pieces in assortment/set: 11
- Length: 140 mm
- Lining length: 70 mm
- Shaft diameter: 3 mm



	Grain size (µm)	Ident. No.	
62300...	126	Ident. No.	311
		Set price, €	O. R.
62300...	181	Ident. No.	411
		Set price, €	O. R.
62300...	91	Ident. No.	211
		Set price, €	O. R.

Prod. group 6AC



Diamond handy file

Galvanic bond

Application:

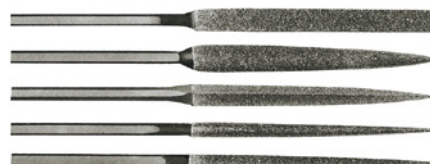
For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

Advantage:

- With forged shaft for use without file handle

Technical Data:

- Length: 215 mm
- Lining length: 100 mm



Form	Equalling	Triangle	Square-cut	Half-round	Round	Half-round
Width (mm)	10.3	10.0	5.5	12.5	6.7	12.5
Thickness (mm)	2.8	10.0	5.5	3.8	6.7	3.5
	Grain size (µm)					
62400...	126	Ident. No.	110	120	130	140
		Unit price, €	O. R.	O. R.	O. R.	O. R.
62400...	181	Ident. No.	210	220	230	240
		Unit price, €	O. R.	O. R.	O. R.	O. R.

Prod. group 6AC



Diamond handy files set in case

Galvanic bond

Application:

For machining of punching and drawing tools, blanking punches and other workpieces made of hardened steel, cemented carbide, ceramic, porcelain, glass or plastic in tool manufacturing and mechanical engineering.

Execution:

- Types included: flat blunt-ended, triangular, square, half-round and round

Advantage:

- With forged shaft for use without file handle

scope of supply and services:

One file each: flat blunt-ended, triangular, square, half-round and round

Technical Data:

- Number of pieces in assortment/set: 5
- Length: 215 mm
- Lining length: 100 mm



	Grain size (µm)		
62400...	126	Ident. No.	300
		Set price, €	O. R.
62400...	181	Ident. No.	310
		Set price, €	O. R.

Prod. group 6AC



Needle and diamond file handle

made of plastic

Application:

Ident. No. 010: For needle and diamond files, 140-200 mm long.

Ident. No. 020: For needle and diamond files, 100-200 mm long.

Execution:

- With closed end
- With collet chuck

Technical Data:

- Material: Plastic

Min./max. clamping Ø		2.8-4.0 mm	2.0-5.0 mm
Length (mm)		80	95
51408...	Ident. No.	010	020
	Unit price, €	O. R.	O. R.

Prod. group 6AE



Ident. No. 010



Ident. No. 020



Needle and diamond file handle

Made of plastic, with spring-action collet chuck and rotary control knob for clamping

Application:

For needle and diamond files, scrapers, reamers and countersinks.

Advantage:

- Fast, easy tool change with secure fastening

Technical Data:

- Length: 95 mm
- Material: Plastic

Min./max. clamping Ø		1.1-2.1 mm	2.0-3.1 mm	3.0-4.0 mm
51409...	Ident. No.	010	015	020
	Unit price, €	O. R.	O. R.	O. R.

Prod. group 6AE



Rough grinding discs

Hard, for steel/cast metal

Application:

For deburring, chamfering, fettling and for preparatory and finishing work on weld seams.

Advantage:

- Hard version - ideal for grinding edges
- High removal rate with long service life

Technical Data:

- Washer thickness: 7.0 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25
- Form: Cranked

Washer Ø (mm)		115	125
Max. rotation speed (U/min(rpm))		13285	12200
76100...	Ident. No.	115	125
	Unit price, €	O. R.	O. R.

Prod. group 792

RHODIUS RS2 PRO-LINE rough grinding discs

Medium-hard, type - A 30 P 8 BF 153, for steel / cast iron

Application:

For deburring, chamfering, fettling and for preparatory and finishing work on weld seams.

Advantage:

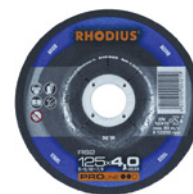
- Good machining performance with cool grinding

Technical Data:

- Washer thickness: 7.0 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25
- Form: Cranked

Washer Ø (mm)		115	125
Max. rotation speed (U/min(rpm))		13285	12200
76102...	Ident. No.	115	125
	Unit price, €	O. R.	O. R.

Prod. group 6BB



ORION Rough grinding discs

Hard, for steel/cast metal

Application:

For deburring, chamfering, fettling and for preparatory and finishing work on weld seams.

Technical Data:

- Washer thickness: 7.0 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25
- Form: Cranked

Washer Ø (mm)		115	125
Max. rotation speed (U/min(rpm))		13285	12200
76101...	Ident. No.	215	225
	Unit price, €	O. R.	O. R.

Prod. group 766



RHODIUS PROLINE RS 38 INOX PROLINE rough grinding discs

Hard, iron and sulphur free, type - A 30 P 8 BF 153

Application:

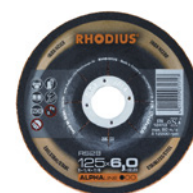
For deburring, chamfering, fettling and for preparatory and finishing work on weld seams with cold grinding.

Technical Data:

- Washer thickness: 7.0 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25
- Form: Cranked

Washer Ø (mm)		115	125
Max. rotation speed (U/min(rpm))		13285	12200
76103...	Ident. No.	115	125
	Unit price, €	O. R.	O. R.

Prod. group 6BB



RHODIUS TOPLINE RS 24 TOPLINE rough grinding discs

Medium-hard, type - A 30 P 8 BF 153, for aluminium / non-ferrous metals

Application:

For deburring, chamfering, fettling and for preparatory and finishing work on weld seams

Advantage:

- Due to the open structure, the disc does not clog even with greasy materials

Technical Data:

- Washer thickness: 7.0 mm
- Bore diameter: 22.23 mm
- Form: Cranked

Washer Ø (mm)		115	125	180
Max. rotation speed (U/min(rpm))		13285	12200	8600
Number of pieces per packet (PCS)		25	25	10
76104...	Ident. No.	020	030	040
	Unit price, €	O. R.	O. R.	O. R.

Prod. group 6BB



ATORN Cutting discs

Very hard, extra thin, for steel

Application:

For burr-free cutting of thin-walled pipes, sheet steel and profiles.

Advantage:

- Very hard cutting disc for extremely short cutting times

Technical Data:

- Bore diameter: 22.23 mm

Washer Ø (mm)		115	115	125	125	180	230	
Washer thickness (mm)		1.0	1.5	1.0	1.5	1.5	1.9	
Max. rotation speed (U /min(rpm))		13285	13285	12200	12200	8600	6600	
Number of pieces per packet (PCS)		50	50	50	50	25	25	
Form								
76109...	Straight	Ident. No. Unit price, €	115 O. R.	116 O. R.	125 O. R.	126 O. R.	180 O. R.	230 O. R.

Prod. group 792



ATORN® Cutting discs

Medium-hard, for steel

Application:

Suitable for a wide range of applications, such as for cutting pipes, sheet metal and steel sections.

Technical Data:

- Washer thickness: 3.0 mm
- Bore diameter: 22.23 mm

Washer Ø (mm)			115	125	180	230
Max. rotation speed (U/min(rpm))			13285	12200	8600	6600
Number of pieces per packet (PCS)			50	50	25	25
	Form					
76111...	Cranked	Ident. No.	115	125	-	-
		Unit price, €	O. R.	O. R.		
76111...	Straight	Ident. No.	-	-	178	230
		Unit price, €			O. R.	O. R.

Prod. group 792



ATORN® Cutting discs

Medium-hard, for steel / cast iron

Application:

For machining of all construction steels, alloyed and high-alloy steels, stainless steels and cast iron as well as for cutting larger cross-sections of solid material.

Technical Data:

- Washer thickness: 3.0 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25

Washer Ø (mm)			115	125	180	230
Max. rotation speed (U/min(rpm))			13285	12200	8600	6600
	Form					
76112...	Cranked	Ident. No.	115	125	-	-
		Unit price, €	O. R.	O. R.		
76112...	Straight	Ident. No.	-	-	178	230
		Unit price, €			O. R.	O. R.

Prod. group 792



ORION® Cutting discs

Hard, for steel

Application:

Suitable for a wide range of uses, such as for cutting pipes, sheet metal and steel sections.

Technical Data:

- Washer thickness: 3.0 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25

Washer Ø (mm)			115	125	180	230
Max. rotation speed (U/min(rpm))			13285	12200	8600	6600
	Form					
76110...	Cranked	Ident. No.	115	125	-	-
		Unit price, €	O. R.	O. R.		
76110...	Straight	Ident. No.	-	-	180	230
		Unit price, €			O. R.	O. R.

Prod. group 766



ATORN® Cutting discs

Very hard, extra thin, for Inox

Application:

For burr-free cutting of thin-walled pipes, sheet steel and profiles.

- Iron and sulphur free

Technical Data:

- Bore diameter: 22.23 mm

Advantage:

- Very hard cutting disc for extremely short cutting times

Washer Ø (mm)			115	115	125	125	180	230
Washer thickness (mm)			1.0	1.5	1.0	1.5	1.8	1.9
Max. rotation speed (U/min(rpm))			13285	13285	12200	12200	8600	6600
Number of pieces per packet (PCS)			50	50	50	50	25	25
	Form							
76116...	Straight	Ident. No.	115	116	125	126	180	230
		Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 792



ATORN® Box of 10 cutting discs Very hard

Application:

For burr-free cutting of thin-walled pipes, sheet steel and profiles.

- Iron and sulphur free

scope of supply and services:
In aluminium box

Advantage:

- Very hard cutting disc for extremely short cutting times

Washer Ø (mm)	125		
Washer thickness (mm)	1.0		
Bore Ø (mm)	22.23		
Max. rotation speed (U/min(rpm))	12200		
Number of pieces per packet (PCS)	10		
	Form	Ident. No.	
76116...	Straight	Price/pack, €	900 O. R.

Prod. group 792



RHODIUS BRAINTOOLS® XT 8 EXACT - BRAINTOOLS cutting discs Very hard, type - A 60 U9 BF 1433, ultra thin, for Inox

Application:

Specially for virtually burr-free cutting of thin materials up to 2.5 mm thick.

- Washer thickness: 0.8 mm
- Bore diameter: 22.23 mm
- Max. rotation speed: 12200 U/min
- Number of pieces per packet: 50

Technical Data:

- Washer diameter: 125 mm

	Form	Ident. No.	
76114...	Cranked	Unit price, €	025 O. R.

Prod. group 6BB



RHODIUS TOPLINE●●● TOPLINE cutting discs – XT 38 INOX hard, iron- and sulphur-free, type – A 46 T 11 BF 1415

Application:

For cutting sheet metal, pipes, steel sections and solid material.

Technical Data:

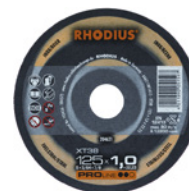
- Bore diameter: 22.23 mm
- Number of pieces per packet: 50

Advantage:

- Ident. No. 410–425: Very robust, quiet operation due to depressed centre

Washer Ø (mm)	115	115	125	125
Washer thickness (mm)	1.0	1.5	1.0	1.5
Max. rotation speed (U/min(rpm))	13285	13285	12200	12200
	Form			
76113...	Straight	Ident. No. Unit price, €	310 O. R.	315 O. R.
76113...	Cranked	Ident. No. Unit price, €	410 O. R.	415 O. R.

Prod. group 6BB



PFERD SG-ELASTIC cutting discs Hard, type - A 46 R BF 80, extra thin

Application:

For burr-free cutting of sheet metals, steel sections and solid materials with cool cutting.

Technical Data:

- Washer thickness: 1.0 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25

Advantage:

- Good machining performance with cool grinding

Washer Ø (mm)	115		125
Max. rotation speed (U/min(rpm))	13300		12200
	Form	Ident. No.	
76107...	Straight	Unit price, €	115 O. R.

Prod. group 795





Special clamping flange SFS 76

Bore for drive spindle M14

Application:

To increase the lateral stability of thin cutting discs.

Advantage:

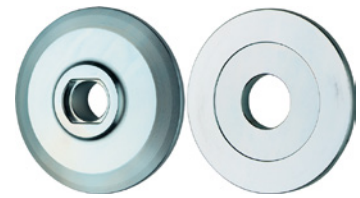
- High surface pressure for significantly more accurate disc guidance

Execution:

- Suitable for 178 and 230-mm straight cutting discs

Ø (mm)		76
Connection thread		M14
Number of pieces per packet (PCS)		1
76107...	Ident. No.	300
	Unit price, €	O. R.

Prod. group 795



RHODIUS BRAINTOOLS® XT 8 EXACT mini cutting discs

Very hard, type - A 60 U9 BF 1433, ultra thin

Application:

Specifically for virtually burr-free and ultra-precise cutting of thin-walled materials up to 2.5 mm thick - in conjunction with clamping bolt.

Technical Data:

- Washer thickness: 0.8 mm
- Bore diameter: 6 mm
- Number of pieces per packet: 50

Execution:

- For compressed air operated machines, flexible shafts, straight grinders, etc.

Washer Ø (mm)		40	50	65
Max. rotation speed (U/min(rpm))		38200	30560	23500
	Form			
76114...	Straight	Ident. No.	140	150
		Unit price, €	O. R.	O. R.

Prod. group 6BB

Accessories for			76114 140	76114 150	76114 165
76114...	Clamping bolts For mini cutting discs	Ident. No.	300	300	300
		Unit price, €	O. R.	O. R.	O. R.



ORION® Cutting discs

Hard, extra thin, iron and sulphur-free, for Inox

Application:

For cutting stainless steel.

Technical Data:

- Bore diameter: 22.23 mm

Washer Ø (mm)	115	115	125	125	180	230
Washer thickness (mm)	1.0	1.5	1.0	1.5	1.5	1.9
Max. rotation speed (U/min(rpm))	13285	13285	12200	12200	8600	6600
Number of pieces per packet (PCS)	50	50	50	50	25	25
	Form					
76115...	Straight	Ident. No.	115	118	125	128
		Unit price, €	O. R.	O. R.	O. R.	O. R.

Prod. group 766



RHODIUS FTK 24 - TOPLINE cutting discs

Medium-hard, type - A 24 P-BF 26, for aluminium / non-ferrous metals

Application:

For cutting greasy non-ferrous metals.

Technical Data:

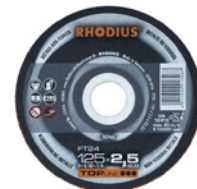
Advantage:

- The disc does not clog due to the open structure

- Washer thickness: 2.0 mm
- Bore diameter: 22.23 mm
- Max. rotation speed: 13285 U/min
- Number of pieces per packet: 25

Washer Ø (mm)		115	125
	Form		
76117...	Cranked	Ident. No.	115
		Unit price, €	O. R.

Prod. group 6BB





Cutting discs A 60 N Supra

Soft, type - A 60 N-BF, extra thin, for aluminium / non-ferrous metals

Application:

For cutting greasy non-ferrous metals.

Advantage:

- The disc does not clog due to the open structure

Technical Data:

- Washer thickness: 1.0 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25



Washer Ø (mm)			115	125
Max. rotation speed (U/min(rpm))			13300	12200
	Form			
76120...	Straight	Ident. No.	115	125
		Unit price, €	O. R.	O. R.

Prod. group 6DB

RHODIUS ALPHA LINE

ST 34 PRO cutting discs - for cut-off saws

Very soft, type - A 36 N8 BF 348, for steel / cast iron

Application:

For cutting all metallic materials used in the workshop environment.

Execution:

- Suitable for bench-mounted cutting machines with a drive power of up to 3 kW

Technical Data:

- Washer diameter: 350 mm
- Bore diameter: 25.4 mm
- Max. rotation speed: 12200 U/min
- Number of pieces per packet: 10
- Form: Straight

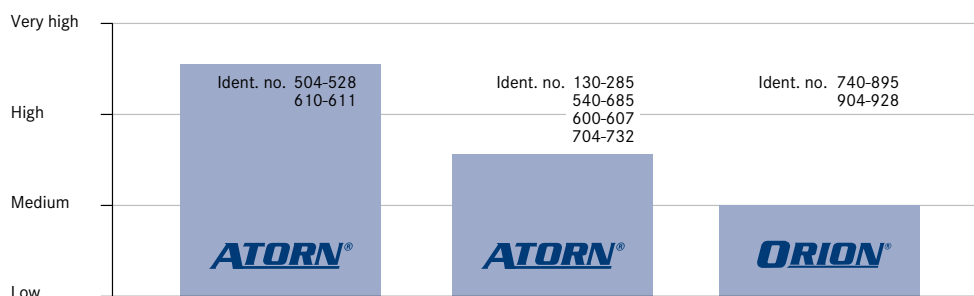


Washer thickness (mm)		2.5	3.0
76118...	Ident. No.	350	353
	Unit price, €	O. R.	O. R.

Prod. group 6BB

Comparison of abrasive flap discs No. 76084

Material removed /
service life of the disc



Abrasive flap disc

Produced from zirconium corundum, fibre glass tool carrier, for steel / inox

Application:

For deburring, removing rust, fettling and for preparatory and finishing work on weld seams.

Advantage:

- Denser abrasive coating for long service life
- Optimal grinding results with high-performance machines (> 1000 W)

- With OSA approval - greater safety due to regular independent product tests

Technical Data:

- Bore diameter: 22.23 mm
- Number of pieces per packet: 10



Ident. No. 514

Washer Ø (mm)			115	115	115	125	125	125
Max. rotation speed (U/min(rpm))			13300	13300	13300	12200	12200	12200
Grain size			40	60	80	40	60	80
	Form							
76084...	Diagonal	Ident. No.	514	516	518	534	536	538
		Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 792

ATORN® Abrasive flap disc - high-quality universal disc for steel/stainless steel

made of zirconia alumina, tool carrier made of fibre glass

Application:

Ident. No. 540, 560, 580, 640, 650, 660, 680: For deburring, removing rust, fettling and for preparatory and finishing work on weld seams.

Ident. No. 545, 565, 585, 645, 655, 665, 685: For smoothing, removing rust, grinding and similar

surface applications.

Technical Data:

- Bore diameter: 22.23 mm
- Number of pieces per packet: 10



Washer Ø (mm)			115	115	115	125	125	125	125
Max. rotation speed (U/min(rpm))			13300	13300	13300	12200	12200	12200	12200
Grain size			40	60	80	40	50	60	80
	Form								
76084...	Diagonal	Ident. No.	540	560	580	640	650	660	680
		Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
76084...	Straight	Ident. No.	545	565	585	645	655	665	685
		Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 792

ATORN® Abrasive flap disc

Produced from ceramic abrasive grain, fibre glass tool carrier, for steel

Application:

Ideal for extreme grinding work or special tasks when machining high-alloy steels with cool grinding.

Advantage:

- Self-sharpening ceramic abrasive grain for permanently high material removal

- Full synthetic resin bond with grinding additives for high wear resistance
- With OSA approval - greater safety due to regular independent product tests

Technical Data:

- Bore diameter: 22.23 mm
- Number of pieces per packet: 10



Washer Ø (mm)			115	115	115	125	125	125
Max. rotation speed (U/min(rpm))			13300	13300	13300	12200	12200	12200
Grain size			40	60	80	40	60	80
	Form							
76084...	Diagonal	Ident. No.	205	210	215	305	310	315
		Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 792

ATORN® Abrasive flap disc – extremely robust thanks to steel support

made of zirconia alumina, tool carrier made of steel, for steel/non-ferrous metals

Application:

Ident. No. 130, 140, 150, 160, 180: For deburring, removing rust, fettling and for preparatory and finishing work on weld seams.

Ident. No. 135, 145, 155, 165, 185: For smoothing, removing rust, grinding and similar surface applications.

Advantage:

- High flexibility and abrasive capacity whilst retaining uniform grinding pattern and low noise emissions

- Extremely robust thanks to steel carrier
- With OSA approval - greater safety due to regular independent product tests

Technical Data:

- Washer diameter: 115 mm
- Bore diameter: 22.23 mm
- Max. rotation speed: 13300 U/min
- Number of pieces per packet: 10



Grain size			36	40	50	60	80
	Form						
76084...	Diagonal	Ident. No.	130	140	150	160	180
		Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.
76084...	Straight	Ident. No.	135	145	155	165	185
		Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 792

ATORN® Abrasive flap disc

Produced from zirconium corundum, plastic tool carrier, for Inox / steel / cast iron

Application:

For deburring, removing rust, fettling and for preparatory and finishing work on weld seams.

Advantage:

- Food-safe ABS special plastic backing for vibration-dampened work

- Backing can also be machined - no glass dust particles produced

Technical Data:

- Bore diameter: 22.23 mm
- Number of pieces per packet: 10



Washer Ø (mm)			115	115	115	115	125	125	125	125
Max. rotation speed (U/min(rpm))			13200	13200	13200	13200	11800	11800	11800	11800
Grain size			40	60	80	120	40	60	80	120
	Form									
76084...	Diagonal	Ident. No. Unit price, €	704 O. R.	706 O. R.	708 O. R.	712 O. R.	724 O. R.	726 O. R.	728 O. R.	732 O. R.

Prod. group 792

ATORN® Abrasive flap disc

Made of pure zirconium, high-tech natural fibre tool carrier, for Inox / steel

Application:

For deburring, removing rust, fettling and for preparatory and finishing work on weld seams.

- Fibre glass and resin-free - self-trimming
- Reduced dust emissions and balanced carbon footprint

Advantage:

- Natural fibre tool carrier for flexible and low-vibration work

Technical Data:

- Bore diameter: 22.23 mm
- Number of pieces per packet: 10



Washer Ø (mm)			115	115	115	115	125	125	125	125
Max. rotation speed (U/min(rpm))			13200	13200	13200	13200	12200	12200	12200	12200
Grain size			40	60	80	120	40	60	80	120
	Form									
76084...	Diagonal	Ident. No. Unit price, €	600 O. R.	601 O. R.	602 O. R.	603 O. R.	604 O. R.	605 O. R.	606 O. R.	607 O. R.

Prod. group 792

ATORN® Abrasive flap disc

Produced from multi-hybrid grain, high-tech natural fibre tool carrier

Application:

For deburring, removing rust, fettling and for preparatory and finishing work on weld seams.

- Fibre glass and resin-free - self-trimming
- Reduced dust emissions and balanced carbon footprint
- The world's first multi-function abrasive flap disc for all metals

Execution:

- Multigrain grinds like grain size 40, produces a grinding pattern like grain size 50-60 and prevents discolouration and deformation by heat

Advantage:

- Natural fibre tool carrier for flexible and low-vibration work

Technical Data:

- Bore diameter: 22.23 mm
- Max. rotation speed: 12200 U/min
- Grain size: 40
- Number of pieces per packet: 10



Washer Ø (mm)			115	125
	Form			
76084...	Diagonal	Ident. No. Unit price, €	610 O. R.	611 O. R.

Prod. group 792

POLIFAN®-STRONG abrasive flap disc – for machining edges/weld seams

made of zirconia alumina, conical design, tool carrier made of fibre glass, for steel

Application:

Ident. No. 120: For rough steel machining, e.g. removing rust, fettling and for preparatory and finishing work on weld seams.

Ident. No. 125: For edge machining, e.g. chamfering and deburring.

Advantage:

- Maximum aggressiveness down to the last grain - optimally suited to use on high-performance output drives

Technical Data:

- Washer diameter: 125 mm
- Bore diameter: 22.23 mm
- Max. rotation speed: 12200 U/min
- Number of pieces per packet: 10



Grain size			36	50
	Form			
76085...	Diagonal	Ident. No. Unit price, €	120 O. R.	125 O. R.

Prod. group 795

**Abrasive flap disc**

Produced from zirconium corundum, fibre glass tool carrier, for all metals

Application:

For deburring, removing rust, fettling and for preparatory and finishing work on weld seams.

Advantage:

- Versatile application for steel and non-ferrous metals

- With OSA approval - greater safety due to regular independent product tests

Technical Data:

- Bore diameter: 22.23 mm
- Number of pieces per packet: 10



Ident. No. 936

Washer Ø (mm)			115	115	115	125	125	125
Max. rotation speed (U/min(rpm))			13300	13300	13300	12200	12200	12200
Grain size			40	60	80	40	60	80
	Form							
	Diagonal	Ident. No.						
		Unit price, €						
76084...			914	916	918	934	936	938
			O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 766

**Abrasive flap disc**

Produced from zirconium corundum, plastic tool carrier, for Inox / steel / cast iron

Application:

For smoothing, removing rust, grinding and similar surface applications.

Execution:

- CAL zirconium: Cooling agent layer for cooler grinding

Advantage:

- Highly elastic backing adapts perfectly to the workpiece surface
- For especially smooth and flat surfaces, such as for surface grinding of large plants

Technical Data:

- Bore diameter: 22.23 mm
- Number of pieces per packet: 10



Washer Ø (mm)			115	115	115	115	125	125	125	125
Max. rotation speed (U/min(rpm))			13200	13200	13200	13200	11800	11800	11800	11800
Grain size			40	60	80	120	40	60	80	120
	Form									
	Diagonal	Ident. No.								
		Unit price, €								
76084...			740	760	780	795	840	860	880	895
			O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 766

**POLIFAN®-CURVE abrasive flap disc**

Produced from zirconium corundum Z, in radial design, fibre glass tool carrier, for steel

Application:

For fillet weld machining

Advantage:

- Unique radial design for perfect grinding of the fillet weld geometry
- High productivity due to particularly high machining performance with excellent service life in fillet weld machining

Technical Data:

- Washer diameter: 125 mm
- Bore diameter: 22.23 mm
- Max. rotation speed: 12200 U/min
- Grain size: 40
- Number of pieces per packet: 10



Washer thickness (mm)			14	16
Min. fillet seam width (mm)			5	8
	Form			
	Radial	Ident. No.		
		Unit price, €		
76085...			110	115
			O. R.	O. R.

Prod. group 795

**POLIFAN®-CO-CURVE abrasive flap disc**

Produced from ceramic abrasive grain CO, fibre glass tool carrier, for Inox

Application:

For fillet weld machining

Advantage:

- Unique radial design for perfect grinding of the fillet weld geometry
- High productivity due to particularly high machining performance with excellent service life in fillet weld machining

Technical Data:

- Washer diameter: 125 mm
- Bore diameter: 22.23 mm
- Max. rotation speed: 13300 U/min
- Grain size: 60
- Number of pieces per packet: 10



Washer thickness (mm)			14	16
Min. fillet seam width (mm)			5	8
	Form			
	Radial	Ident. No.		
		Unit price, €		
76085...			130	135
			O. R.	O. R.

Prod. group 795

RHODIUS Vision abrasive flap disc

Produced from zirconium corundum, fibre glass tool carrier, iron and sulphur-free

Application:

For direct abrasion inspection when deburring, chamfering, sanding and during preparatory and finishing work on weld seams.

Advantage:

- Reduces costly machining errors by controlled material removal

- For universal application: Stainless steel, steel, non-ferrous metals, plastic, varnish and filler

Technical Data:

- Washer diameter: 125 mm
- Bore diameter: 22.23 mm
- Max. rotation speed: 12200 U/min
- Number of pieces per packet: 10

Grain size	Form	Ident. No.	40	60	80
76084...	Diagonal	Unit price, €	024 O. R.	026 O. R.	028 O. R.

Prod. group 6BB



Example application



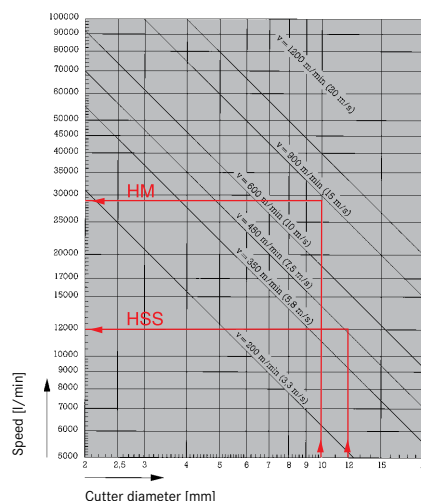
HSS and cemented carbide milling bits

For electric and compressed air operated machines and systems with flexible shafts

When selecting burrs, take into consideration the material to be processed and the possible speed.

In order to determine the correct speed range for the corresponding HSS or carbide burr for your application, observe as follows:

- Select the requested tothing on the basis of the material to be processed and on the basis of the resulting cutting speed.
- Refer to the diagram on the right to select your required cutter diameter and the cutting speed determined for the selected tothing; the point of intersection of the lines represents the required speed range.



ATORN® HSS milling bit

Shank diameter 6 mm

Application:

For deburring, chamfering, milling, contour milling, fettling and for welding seam machining.

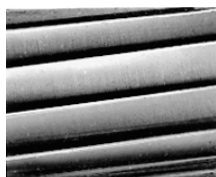
Execution:

- Toothing 1: very rough, without chip breaker groove

- Toothing 2: rough, with chip breaker groove
- Toothing 3: medium, with chip breaker groove

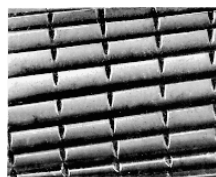
Notes:

Type designation with A... = without serration



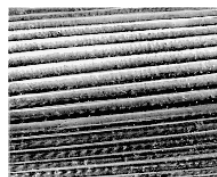
Toothing 1: very rough, without chip breaker groove

Cutting speed: 200-300 m/min
Application: Aluminium (long-chipping), light metal alloys, lead, tin, plastic materials (thermoplastics and duroplastics) fibre, rubber, wood



Toothing 2: rough, with chip breaker groove

Cutting speed: 150-300 m/min
Application: Light metal (short-chipping), brass, copper, electrolyte, red cast, bronze, zinc, magnesium alloy



Toothing 3: medium, with chip breaker groove

Cutting speed 60-180 m/min
Application: Steel and steel cast, alloyed and non-alloyed



Ident. No. 361-363



Ident. No. 292-293



Ident. No. 222-223



Ident. No. 226



Ident. No. 231-233



Ident. No. 241-243



Ident. No. 251-253



Ident. No. 181-183



Ident. No. 272-273



Ident. No. 302-303



Ident. No. 351-353



Ident. No. 152-153



Ident. No. 192-193



Ident. No. 311-313



Ident. No. 262-263



Ident. No. 171-173



Ident. No. 321-323



Ident. No. 112-113



Ident. No. 161-163



Ident. No. 331-333



Ident. No. 341-343

Serration type							1	2	3
	Form	Cutting edge Ø (mm)	Cutting edge length (mm)	Length (mm)	Type description				
76001...	Cone	16.0	30.0	70	KEL 1630.06	Ident. No. Unit price, €	361 O. R.	362 O. R.	363 O. R.
76001...	Conical	12.0	30.0	70	KSK 1230.06	Ident. No. Unit price, €	-	292 O. R.	293 O. R.
76001...	Ball shape	4.5	4.0	60	KUD 0404.06	Ident. No. Unit price, €	-	222 O. R.	223 O. R.
76001...	Ball shape	6.0	5.0	60	KUD 0605.06	Ident. No. Unit price, €	-	-	226 O. R.
76001...	Ball shape	8.0	7.0	60	KUD 0807.06	Ident. No. Unit price, €	231 O. R.	232 O. R.	233 O. R.
76001...	Ball shape	12.0	10.0	60	KUD 1210.06	Ident. No. Unit price, €	241 O. R.	242 O. R.	243 O. R.
76001...	Ball shape	16.0	14.0	60	KUD 1614.06	Ident. No. Unit price, €	251 O. R.	252 O. R.	253 O. R.
76001...	Ogive shape	6.0	18.0	58	SPG 0618.06	Ident. No. Unit price, €	181 O. R.	182 O. R.	183 O. R.
76001...	Ogive shape	12.0	20.0	60	SPG 1220.06	Ident. No. Unit price, €	-	272 O. R.	273 O. R.
76001...	Ogive shape	12.0	30.0	70	SPG 1230.06	Ident. No. Unit price, €	-	302 O. R.	303 O. R.
76001...	Ogive shape	16.0	30.0	70	SPG 1630.06	Ident. No. Unit price, €	351 O. R.	352 O. R.	353 O. R.
76001...	Conical pointed	10.0	20.0	60	SKM 1020.06	Ident. No. Unit price, €	-	152 O. R.	153 O. R.
76001...	Conical pointed	6.0	18.0	58	SKM 0618.06	Ident. No. Unit price, €	-	192 O. R.	193 O. R.
76001...	Conical pointed	12.0	30.0	70	SKM 1230.06	Ident. No. Unit price, €	311 O. R.	312 O. R.	313 O. R.
76001...	Drop shape	12.0	20.0	60	TRE 1220.06	Ident. No. Unit price, €	-	262 O. R.	263 O. R.

Serration type							1	2	3
	Form	Cutting edge Ø (mm)	Cutting edge length (mm)	Length (mm)	Type description				
76001...	Cylindrical shape	6.0	20.0	60	WRC 0620.06	Ident. No. Unit price, €	171 O. R.	172 O. R.	173 O. R.
76001...	Cylindrical shape	12.0	25.0	65	WRC 1225.06	Ident. No. Unit price, €	321 O. R.	322 O. R.	323 O. R.
76001...	Cylindrical	10.0	13.0	53	ZYA 1013.06	Ident. No. Unit price, €	-	112 O. R.	113 O. R.
76001...	Cylindrical	6.0	16.0	56	ZYA 0616.06	Ident. No. Unit price, €	161 O. R.	162 O. R.	163 O. R.
76001...	Cylindrical	12.0	25.0	65	ZYA 1225.06	Ident. No. Unit price, €	331 O. R.	332 O. R.	333 O. R.
76001...	Cylindrical	16.0	25.0	65	ZYA 1625.06	Ident. No. Unit price, €	341 O. R.	342 O. R.	343 O. R.

Prod. group 792

ATORN® Cemented carbide milling bit

Shaft diameter 3 mm

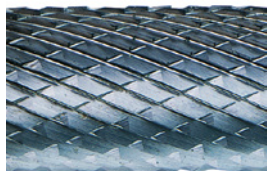
DIN Similar to 8033

Application:

For deburring and finishing work on cast parts, roughly machined workpieces or welding seams - can be used in hand-guided or on stationary machines.

Execution:

- Precise spindle bearing with high concentricity required



Toothing 6

Cutting speed: 450-900 m/min
Application: Steel, stainless steel, cast iron, welding seams



Toothing 2

Cutting speed: 400-800 m/min
Application: Steel cast, grey cast iron, welding seams, hardened steels



Ident. No. 201-204



Ident. No. 371-384



Ident. No. 401-404



Ident. No. 141-154



Ident. No. 231-244



Ident. No. 261-274



Ident. No. 281-294



Ident. No. 211-214



Ident. No. 221-224



Ident. No. 101-104



Ident. No. 111-124



Ident. No. 321-324



Ident. No. 021-084

Serration type							6	2
	Form	Cutting edge Ø (mm)	Cutting edge length (mm)	Length (mm)	Type description			
76003...	Flame configuration	3	6.0	38	SPH 0306.03	Ident. No. Unit price, €	201 O. R.	204 O. R.
76003...	Cone	3	15.0	38	KEL 0313.03	Ident. No. Unit price, €	371 O. R.	374 O. R.
76003...	Cone	6	16.0	48	KEL 0613.03	Ident. No. Unit price, €	381 O. R.	384 O. R.
76003...	Conical	3	2.0	38	KSK 0302.03	Ident. No. Unit price, €	401 (O. R.)	404 O. R.
76003...	Ball shape	3	2.0	38	KUD 0302.03	Ident. No. Unit price, €	141 O. R.	144 O. R.
76003...	Ball shape	6	4.0	38	KUD 0604.03	Ident. No. Unit price, €	151 O. R.	154 O. R.

Serration type							6	2
	Form	Cutting edge Ø (mm)	Cutting edge length (mm)	Length (mm)	Type description			
76003...	Semicircular shape	3	12.0	38	RBF 0313.03	Ident. No. Unit price, €	231 O. R.	234 O. R.
76003...	Semicircular shape	6	12.0	45	RBF 0613.03	Ident. No. Unit price, €	241 O. R.	244 O. R.
76003...	Ogive shape	3	12.0	38	SPG 0313.03	Ident. No. Unit price, €	261 O. R.	264 O. R.
76003...	Ogive shape	6	12.0	45	SPG 0613.03	Ident. No. Unit price, €	271 O. R.	274 O. R.
76003...	Conical pointed	3	11.0	38	SKM 0311.03	Ident. No. Unit price, €	281 O. R.	284 O. R.
76003...	Conical pointed	6	12.0	48	SKM 0613.03	Ident. No. Unit price, €	291 O. R.	294 O. R.
76003...	Drop shape	3	6.0	38	TRE 0307.03	Ident. No. Unit price, €	211 O. R.	214 O. R.
76003...	Drop shape	6	10.0	42	TRE 0610.03	Ident. No. Unit price, €	221 O. R.	224 O. R.
76003...	Cylindrical shape	2	11.0	38	WRC 0211.03	Ident. No. Unit price, €	101 O. R.	104 O. R.
76003...	Cylindrical shape	3	12.0	38	WRC 0313.03	Ident. No. Unit price, €	111 O. R.	114 O. R.
76003...	Cylindrical shape	6	12.0	45	WRC 0613.03	Ident. No. Unit price, €	121 O. R.	124 O. R.
76003...	Angle milling cutter shape	3	4.0	38	WKN 0304.03	Ident. No. Unit price, €	321 O. R.	324 O. R.
76003...	Cylindrical	3	14.0	38	ZYA 0313.03	Ident. No. Unit price, €	021 O. R.	024 O. R.
76003...	Cylindrical	6	12.0	45	ZYA 0613.03	Ident. No. Unit price, €	041 O. R.	044 O. R.
76003...	Cylindrical	3	14.0	38	ZYAS 0313.03	Ident. No. Unit price, €	061 O. R.	064 O. R.
76003...	Cylindrical	6	12.0	45	ZYAS 0613.03	Ident. No. Unit price, €	081 O. R.	084 O. R.

Prod. group 792

ATORN® Cemented carbide milling bit set, 10 piece

Shank diameter 3 mm

DIN Similar to 8033

Application:

For deburring and finishing work on cast parts, roughly machined workpieces or welding seams - can be used in hand-guided or on stationary machines.

Execution:

- For use with steel, stainless steel, cast iron

- Cutting speed: 450-900 m/min
- Precise spindle bearing with high concentricity required

scope of supply and services:

1x ZYA 0313, ZYAS 0313, SKM 0311, WRC 0313, KEL 0308, SPH 0308, TRE 0306, SPG 0313, KUD 0302, RBF 0313 each, in plastic stand

Number of pieces in assortment/set (PCS)	Serration type	76003... ID no.
10	6	921 O. R.
		Set price, €

Prod. group 792



ATORN® Cemented carbide milling bit

Shaft diameter 6 mm

DIN Similar to 8033

Application:

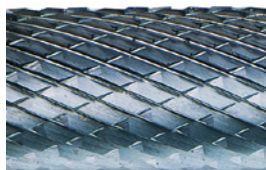
For deburring and finishing work on cast parts, roughly machined workpieces or welding seams - can be used in hand-guided or on stationary machines.

Execution:

- Precise spindle bearing with high concentricity required

Notes:

Type designation with S... = serration



Tothing 6

Cutting speed: 450-900 m/min
Application: Steel, stainless steel, cast iron, welding seams



ALU tothing

Cutting speed: 600-960 m/min
Application: Aluminium, non-ferrous metals, plastic materials, light metals



Tothing 2

Cutting speed: 400-800 m/min
Application: Steel cast, grey cast iron, welding seams, hardened steels



Ident. No. 651



Ident. No. 661



Ident. No. 761-781



Ident. No. 321-331



Ident. No. 340-341



Ident. No. 350-361



Ident. No. 421-454



Ident. No. 611-621



Ident. No. 631-644



Ident. No. 711



Ident. No. 731-741



Ident. No. 371



Ident. No. 381



Ident. No. 391



Ident. No. 201



Ident. No. 211-214



Ident. No. 220-234



Ident. No. 011, 101



Ident. No. 021, 111



Ident. No. 060-061, 120-121



Ident. No. 080-081, 130-134

Serration type							6	Aluminium	2
	Form	Cutting edge Ø (mm)	Cutting edge length (mm)	Length (mm)	Type description				
76006...	Flame configuration	8	20.0	64	SPH 0820.06	Ident. No. Unit price, €	651 O. R.	-	-
76006...	Flame configuration	12	30.0	77	SPH 1230.06	Ident. No. Unit price, €	661 O. R.	-	-
76006...	Cone	6	18.0	50	KEL 0616.06	Ident. No. Unit price, €	761 O. R.	-	-
76006...	Cone	10	26.0	76	KEL 1026.06	Ident. No. Unit price, €	771 O. R.	770 O. R.	-
76006...	Cone	12	28.0	77	KEL 1230.06	Ident. No. Unit price, €	781 O. R.	780 O. R.	-
76006...	Ball shape	6	5.0	50	KUD 0605.06	Ident. No. Unit price, €	321 O. R.	-	-
76006...	Ball shape	8	7.0	52	KUD 0807.06	Ident. No. Unit price, €	331 O. R.	-	-
76006...	Ball shape	10	9.0	54	KUD 1009.06	Ident. No. Unit price, €	341 O. R.	340 O. R.	-
76006...	Ball shape	12	10.0	56	KUD 1210.06	Ident. No. Unit price, €	351 O. R.	350 O. R.	354 O. R.
76006...	Ball shape	15	14.0	59	KUD 1614.06	Ident. No. Unit price, €	361 O. R.	-	-
76006...	Semicircular shape	6	18.0	50	RBF 0618.06	Ident. No. Unit price, €	421 O. R.	-	-
76006...	Semicircular shape	8	20.0	65	RBF 0820.06	Ident. No. Unit price, €	431 O. R.	-	-
76006...	Semicircular shape	10	20.0	64	RBF 1020.06	Ident. No. Unit price, €	441 O. R.	440 O. R.	-
76006...	Semicircular shape	12	25.0	70	RBF 1225.06	Ident. No. Unit price, €	451 O. R.	450 O. R.	454 O. R.
76006...	Ogive shape	6	18.0	50	SPG 0616.06	Ident. No. Unit price, €	611 O. R.	-	-

Serration type							6	Aluminium	2
	Form	Cutting edge Ø (mm)	Cutting edge length (mm)	Length (mm)	Type description				
76006...	Ogive shape	8	20.0	64	SPG 0820.06	Ident. No. Unit price, €	621 O. R.	-	-
76006...	Ogive shape	10	20.0	64	SPG 1020.06	Ident. No. Unit price, €	631 O. R.	-	-
76006...	Ogive shape	12	25.0	70	SPG 1225.06	Ident. No. Unit price, €	641 O. R.	-	644 O. R.
76006...	Conical pointed	6	20.0	50	SKM 0620.06	Ident. No. Unit price, €	711 O. R.	-	-
76006...	Conical pointed	10	20.0	64	SKM 1020.06	Ident. No. Unit price, €	731 O. R.	-	-
76006...	Conical pointed	12	25.0	71	SKM 1225.06	Ident. No. Unit price, €	741 O. R.	-	-
76006...	Drop shape	6	1.0	50	TRE 0610.06	Ident. No. Unit price, €	371 O. R.	-	-
76006...	Drop shape	10	15.0	60	TRE 1015.06	Ident. No. Unit price, €	381 O. R.	-	-
76006...	Drop shape	12	20.0	67	TRE 1220.06	Ident. No. Unit price, €	391 O. R.	-	-
76006...	Cylindrical shape	6	18.0	50	WRC 0616.06	Ident. No. Unit price, €	201 O. R.	-	-
76006...	Cylindrical shape	8	20.0	64	WRC 0820.06	Ident. No. Unit price, €	211 O. R.	-	214 O. R.
76006...	Cylindrical shape	10	20.0	64	WRC 1020.06	Ident. No. Unit price, €	221 O. R.	220 O. R.	-
76006...	Cylindrical shape	12	25.0	70	WRC 1225.06	Ident. No. Unit price, €	231 O. R.	230 O. R.	234 O. R.
76006...	Cylindrical	6	18.0	50	ZYAS 0616.06	Ident. No. Unit price, €	011 O. R.	-	-
76006...	Cylindrical	8	20.0	64	ZYAS 0820.06	Ident. No. Unit price, €	021 O. R.	-	-
76006...	Cylindrical	10	20.0	64	ZYAS 1020.06	Ident. No. Unit price, €	061 O. R.	060 O. R.	-
76006...	Cylindrical	12	25.0	70	ZYAS 1225.06	Ident. No. Unit price, €	081 O. R.	080 O. R.	-
76006...	Cylindrical	6	18.0	50	ZYA 0616.06	Ident. No. Unit price, €	101 O. R.	-	-
76006...	Cylindrical	8	20.0	64	ZYA 0820.06	Ident. No. Unit price, €	111 O. R.	-	-
76006...	Cylindrical	10	20.0	64	ZYA 1020.06	Ident. No. Unit price, €	121 O. R.	120 O. R.	-
76006...	Cylindrical	12	25.0	70	ZYA 1225.06	Ident. No. Unit price, €	131 O. R.	130 O. R.	134 O. R.

Prod. group 792

ATORN® Cemented carbide milling bit sets

Shaft Ø 6 mm, teeth 6

DIN Similar to 8033

Application:

For deburring and finishing work on cast parts, roughly machined workpieces or welding seams – can be used in hand-guided or on stationary machines.

Execution:

- Cutting speed: 450-900 m/min
- Precise spindle bearing with high concentricity required
- Ident. No. 920:** For use with cast iron, unhardened steel, tool steel and alloyed stainless steel

- Ident. No. 931:** Universal application for metals of all kinds (excl. aluminium)

Advantage:

- Ident. No. 920:** With TiAlN coating for longer service life, strength and effective manufacture

scope of supply and services:

Ident. No. 920: 1x ZYA-S 1020, WRC 1225, RBF 1225, SPG 1020, KEL 1228 each, in plastic box

Ident. No. 931: 1x ZYA 1020, ZYA 1225, WRC 1020, WRC 1225, KEL 1230, TRE 1016, SPG 1020, SPG 1225, KUD 1210, RBF 1225 each, in plastic box



Ident. No. 920



Ident. No. 931

Number of pieces in assortment/set (PCS)		5	10
Serration type		6	6
76006...	Ident. No. Set price, €	920 O. R.	931 O. R.

Prod. group 792

ATORN® Wire cup brush

for use on all commercially available angle grinders and angle polishers

Application:

No. 76085: For light to medium cleaning work on large surfaces and welding seams.

No. 76088: Aggressive rotary wire brush for heavy cleaning applications on large surfaces and welding seams.

Technical Data:

- Connection thread: M14
- Edging material: Steel
- Number of pieces per packet: 1

Version	Braided	Braided	Braided	Corrugated	Corrugated
Head Ø (mm)	65	80	100	60	100
Max. rotation speed (U/min(rpm))	12500	8500	8500	12500	8500
Wire Ø (mm)	0.5	0.5	0.5	0.3	0.3
Number of braids (PCS)	18	22	26	0	0
76088...	Ident. No. 066	111	121	-	-
	Unit price, € O. R.	O. R.	O. R.	-	-
76085...	Ident. No. -	-	-	007	011
	Unit price, €	-	-	O. R.	O. R.

Prod. group 792



No. 76085 007



No. 76088 111-76088 121

ATORN® Cylinder wire brushes

plated, for use on all commercially available grinders and angle polishers

Application:

Ident. No. 011, 111: For use in hard-to-reach places. For preparatory and finishing work on weld seams, for removing rust, scale, varnish, slag, rubber residues and for deburring.

Ident. No. 021-061, 121-161: For angle grinders and polishers, for use in hard-to-reach places. For preparatory and finishing work on weld seams, for removing rust, scale, varnish, slag, rubber residues and for deburring.

Execution:

- Wire sections left-twisted

Advantage:

- Long life, even with diagonal application

Technical Data:

- Wire diameter: 0.5 mm
- Number of pieces per packet: 1



Head Ø (mm)		115	115	125	178
Width of head (mm)		12	12	13	13
Max. rotation speed (U/min(rpm))		12500	12500	12500	12000
Number of braids (PCS)		20	20	20	30
Connection thread		M14	-	-	-
Bore Ø (mm)		-	22.2	22.2	22.2
	Edging material				
76089...	Steel	Ident. No. 011	021	031	061
		Unit price, € O. R.	O. R.	O. R.	O. R.
76089...	Stainless steel	Ident. No. 111	121	-	161
		Unit price, € O. R.	O. R.	-	O. R.

Prod. group 792

ATORN® Conical brushes

plated, for use on all commercially available grinders and angle polishers

Application:

For use in hard-to-reach places. For preparatory and finishing work on weld seams, for removing rust, scale, varnish, slag, rubber residues and for deburring.

Execution:

- Wire sections left-twisted

Advantage:

- Long life, even with diagonal application

Technical Data:

- Max. rotation speed: 12500 U/min
- Wire diameter: 0.5 mm
- Number of braids: 18
- Connection thread: M14
- Number of pieces per packet: 1



Edging material		Steel	Stainless steel
Head Ø (mm)	Width of head (mm)	76089... ID no.	76089... ID no.
100	13	081 O. R.	181 O. R.
115	15	091 O. R.	191 O. R.
		Unit price, €	

Prod. group 792

ATORN® Cylinder wire brushes with shank

made of steel, brass or V2A steel wire, shaft Ø 6 mm, max. speed 15,000 rpm

Application:

Ident. No. 011–081, 111–171: For roughing, deburring, paint stripping, de-scaling, matting and cleaning.

Ident. No. 091, 181: For machining weld seams, removing hard scale, slag, underbody sealing, sand residues and for deburring.

Execution:

- **Ident. No. 091, 181:** With plated wire (number of plaits: 15)

Technical Data:

- Number of pieces per packet: 5



Ident. No. 011, 031–041, 061–071,
111–171
Steel rotary brush



Ident. No. 021, 051, 081
Brass rotary brush



Ident. No. 091, 181
Rotary brush, knotted-type steel

Edging material				Steel	Brass	Stainless steel
Head Ø (mm)	Width of head (mm)	Wire Ø (mm)	Max. rotation speed (U/min(rpm))	76090... ID no.	76090... ID no.	76090... ID no.
20	4	0.15	20000	011 O. R.	021 O. R.	- -
20	4	0.20	20000	- -	- -	111 O. R.
30	6	0.15	20000	031 O. R.	- -	- -
30	9	0.20	20000	- -	- -	131 O. R.
40	11	0.20	18000	041 O. R.	051 O. R.	141 O. R.
50	17	0.20	15000	061 O. R.	- -	- -
50	10	0.30	15000	- -	- -	161 O. R.
70	18	0.30	15000	071 O. R.	081 O. R.	171 O. R.
75	13	0.50	20000	091 O. R.	- -	- -
75	12	0.50	20000	- -	- -	181 O. R.
				Unit price, €		

Prod. group 792

ATORN® Cylinder wire brushes with shank

nylon thread with silicon carbide, shaft Ø 6 mm, max. speed 15,000 rpm

Application:

For deburring and cleaning with edge rounding on steel, aluminium and other non-ferrous metals and for machining of punched, lathed, milled and bored tool components.

Execution:

- Silicon carbide abrasive bristles
- Due to the effect of heat on the plastic brushes, the speed is limited to a cutting speed of 18 m/sec.

Advantage:

- Optimal adaptation to irregular surfaces due to nylon fibres
- High elasticity without risk of breakage paired with a long service life

Technical Data:

- Max. rotation speed: 15000 U/min
- Number of pieces per packet: 5



Head Ø (mm)		50	70	50	70
Width of head (mm)		15	18	15	18
Wire Ø (mm)		0.90	0.90	0.55	0.55
Edging material					
76091...	Nylon with SiC grain 180	Ident. No. 011 O. R.	Ident. No. 021 O. R.	-	-
76091...	Nylon with SiC grain 320	-	-	Ident. No. 031 O. R.	Ident. No. 041 O. R.

Prod. group 792

ATORN® Cylinder wire brushes for sanding block

Application:

No. 76092–76093: For removing rust and scale and for grinding.

No. 76094: For heavy demands and heavy-duty brush work, for removing rust and scale, for grinding and roughing, for removing varnish and for machining weld seams and stone.

Execution:

- Reducing rings for bore diameter included with no. 76092 081–201, no. 76093 081 and no. 76093 101.
- **No. 76092–76093:**
 - Steel pipe body with pressed ring and outer flange
 - With particularly dense material filling



No. 76092–76093



No. 76094

Version	Corrugated	Corrugated	Corrugated	Corrugated	Corrugated	Corrugated	Braided	Braided	Braided
Head Ø (mm)	80	100	150	178	200	150	100	150	200
Width of sanding area (mm)	18	20	25	25	25	30	23	30	35
Wire Ø (mm)	0.3	0.3	0.3	0.3	0.3	0.3	0.5	0.5	0.5
Bore Ø (mm)	10	10	32	32	32	14	20	20	25.4
Max. rotation speed (U/min(rpm))	10000	8000	6000	6000	4500	6000	11000	9000	8500
Edging material									
76092...	Cast steel	Ident. No. Unit price, €	081 O. R.	101 O. R.	151 O. R.	176 O. R.	201 O. R.	-	-
76093...	Stainless steel	Ident. No. Unit price, €	081 O. R.	101 O. R.	-	176 O. R.	201 O. R.	151 O. R.	-
76094...	Steel	Ident. No. Unit price, €	-	-	-	-	-	101 O. R.	151 O. R.

Prod. group 792

ATORN® Wire end brushes

made of crimped wire, shaft Ø 6 mm

Application:

For removing burrs, rust, slag, scale, rubber residues, incineration residues and other impurities from places that are difficult to access and from inner surfaces.

Technical Data:

- Shaft diameter: 6 mm
- Number of pieces per packet: 5



Head Ø (mm)	10	10	10	10	17	25	30
Length (mm)	40	100	40	100	45	50	45
Length of bristles (mm)	20	20	20	20	25	25	25
Wire Ø (mm)	0.30	0.30	0.50	0.30	0.50	0.50	0.50
Max. rotation speed (U/min(rpm))	20000	9000	20000	20000	18000	18000	15000
Edging material							
76095...	Stainless steel	Ident. No. Unit price, €	101 O. R.	111 O. R.	-	-	-
76095...	Steel	Ident. No. Unit price, €	-	-	201 O. R.	211 O. R.	221 O. R.

Prod. group 792

ATORN® Wire end brushes

with plaited wire, shaft Ø 6 mm, max. speed 20,000 rpm

Application:

For precise machining in hard-to-reach places and on inner surfaces, also particularly suitable for cleaning the inside of cylindrical bores.

Advantage:

- High flexibility and high cleaning efficiency

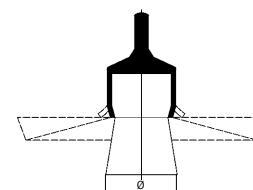
Technical Data:

- Length: 44 mm
- Shaft diameter: 6 mm
- Length of bristles: 29 mm
- Max. rotation speed: 20000 U/min
- Number of pieces per packet: 5



Head Ø (mm)			20	23	30
Wire Ø (mm)			0.25	0.35	0.35
	Edging material				
76096...	Steel	Ident. No. Unit price, €	111 O. R.	121 O. R.	131 O. R.
76096...	Stainless steel	Ident. No. Unit price, €	011 O. R.	021 O. R.	031 O. R.

Prod. group 792



ATORN® Bristle head brushes

With corrugated stranded wire, shank diameter 6 mm

Application:

For roughening, deburring, stripping paint or removing burrs, rust and combustion residues in hard-to-reach places in steel machining.

Execution:

- 3-4 brass-plated steel wires with single wire diameters of 0.2 mm twisted into rope construction
- Spring hard and tough

Notes:

Not suitable for VA machining.

Technical Data:

- Shaft diameter: 6 mm
- Wire diameter: 0.20 mm
- Number of pieces per packet: 5

Head Ø (mm)			11	16	22	28
Length (mm)			40	45	45	45
Length of bristles (mm)			20	25	25	30
Max. rotation speed (U/min(rpm))			20000	20000	18000	15000
	Edging material					
76097...	Steel	Ident. No. Unit price, €	121 O. R.	171 O. R.	241 O. R.	301 O. R.

Prod. group 792



Advantages of 3M Scotch-Brite™ Bristle products

Bristle products are flexible, high-performance brushes impregnated with **ceramic Cubitron abrasive grains**. They have exceptionally long service lives. They are especially suited to cleaning, deburring and paint stripping.

Thanks to their unique cast-in-one-piece design, individual components cannot work loose during application as can happen when using wire brushes. This improves occupational safety. Furthermore, Scotch-Brite Bristle products do not clog which ensures consistent performance throughout their service life. Thanks to their high level of flexibility, Bristle products adapt to the shapes and contours of workpieces. This enables you to produce a uniform finish, even on very profiled surfaces.



3M Scotch-Brite™ BB-ZB bristle radial grinding brush

With Cubitron™ ceramic abrasive grain, diameter 150 mm

Application:

For cleaning, removing paint and deburring on virtually all materials, especially contoured surfaces - ideal for use on bench grinder, straight grinder or on flexible shafts.

Execution:

- Brush consists of 8 separable segments
- Flange with 4 reducers from 25.4 to 13 mm
- Please observe the direction of rotation!
- For use only with clamping mandrel no. 76098 001

Advantage:

- With curved bristles, ideal for working on profiled surfaces
- Very long service life
- Flexible and adaptable

Technical Data:

- Type: Radial grinding brush
- Type description: Scotch-Brite BB-ZB type C
- Head diameter: 150 mm
- Length of bristles: 38 mm
- Max. rotation speed: 6000 U/min
- Number of pieces per packet: 1

Grain size (µm)		80	220
Colour		Yellow	Red
76098...	Ident. No. Unit price, €	080 O. R.	090 O. R.

Prod. group 6DM



Ident. No. 080



Ident. No. 090

3M Scotch-Brite™ MN-AC clamping mandrel

For bristle brushes and Scotch-Brite™ coarse cleaning discs

Application:

For clamping radial bristle brushes BB-ZB type C, in diameters 150 mm, 193 mm and 200 mm and Scotch-Brite™ coarse cleaning discs XT-DC, CG-DC and BF-DC (see no. 760985 210-260).

Technical Data:

- Shaft diameter: 6 mm
- Suitable for inner diameter: 12.7 mm
- Max. clamping width: 19.0 mm
- Number of pieces per packet: 1



76098...	Ident. No. Unit price, €	001 O. R.
----------	-----------------------------	--------------

Prod. group 6DM

Scotch-Brite™ non-woven products

Fineness comparison

Compared with FEPA grain sizes.

Finish comparison (purely optical comparison) with FEPA grain sizes

50	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000
Extra coarse															
Coarse SD	Coarse HD														
		Coarse													
			Medium												
				Fine											
					Very fine										
						Super fine									
							Ultra fine								
								Extra fine							

3M Scotch-Brite™ high-performance coarse cleaning discs

silicon carbide, extra coarse

Application:

For cleaning welding seams (discolouration), for removing dirt, paint residue and oxide layers and for removing heavy surface soiling and surface coatings.

- For use on straight grinders or flexible shafts with clamping mandrel no. 76098 001 and 002

Execution:

- **Ident. No. 210, 230:** Aggressive disc for heavy-duty applications
- **Ident. No. 210-220:**
 - With fibre glass backing 22.23 mm
 - Can be used directly on angle grinder without additional support plate
- **Ident. No. 220, 250:** Soft design
- **Ident. No. 230-250:**
 - With shank holder

Advantage:

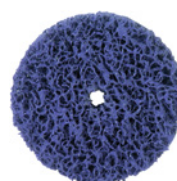
- Safer and more effective than conventional wire brushes as no individual parts can come loose
- Solid edged, aggressive and free from corrosion-inducing metals
- Open structure, disc does not clog
- No smearing on stainless steel
- **Ident. No. 210, 230:** High edge resistance for improved durability
- **Ident. No. 220, 250:** High flexibility for difficult applications, for a smooth and even finish



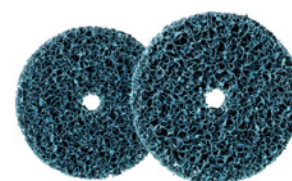
Ident. No. 210



Ident. No. 220



Ident. No. 230



Ident. No. 250

Type description	Colour	Washer Ø (mm)	Bore Ø (mm)	Max. rotation speed (U/min(rpm))	Number of pieces per packet (PCS)	With shank holder	With fibre glass backing
CG-DC	Blue	100	13.00	6000	2	76098... ID no. 250	O. R. -
CG-RD	Blue	115	22.23	11000	10	-	220 O. R.
XT-DC	Purple	100	13.00	6000	2	230	O. R. -
XT-RD	Purple	115	22.23	11000	10	-	210 O. R.
						Unit price, €	

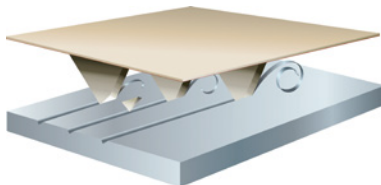
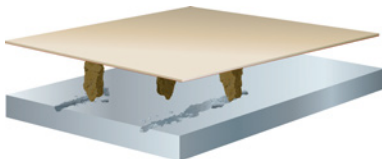
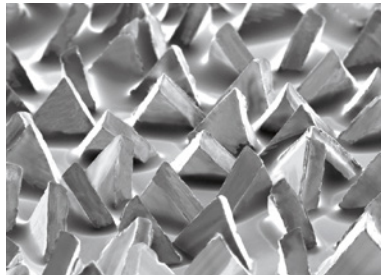
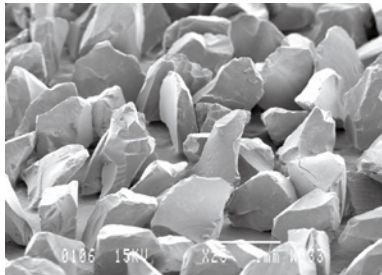
Prod. group 6DM



What are 3M Cubitron® II abrasives?

3M Cubitron® II is a high-performance abrasive mineral, characterised by its exceptional cutting power and long service life. It makes machining processes significantly more economical, which results in enormous cost savings. The innovative cutting geometry means that the abrasive grain slides through the material, for a more comfortable and ergonomic process requiring less pressure from the operator.

The individual ceramic grains of Cubitron® II abrasives are precisely formed triangles, each of which is identical in size and arranged vertically. The grinding tips of these triangles break during the grinding process, creating new sharp edges. This results in an incredibly sharp grinding surface. The material is processed cleanly by these new cutting edges. This results in a faster, cooler cut and an extended service life for the abrasive material.



Benefits of Cubitron® II:

- High sharpness thanks to precision-formed ceramic grains
- Very long service life and fast cutting
- Cool cut: Heat and chips are diverted away/dissipated and clogging is prevented
- Comfortable working
- Less formation of dust
- Lower working pressure
- **Application:**
 - Welding seam preparation, finishing of cast and flame-cut parts and general grinding. The materials processed are usually metals that are difficult to machine, such as stainless steel, chrome and titanium.

3M Cubitron™ II fibre discs

Ceramic grain, full synthetic resin bond, half-open coating – precision-formed ceramic grains for maximum sharpness

Application:

For sharp grinding, especially suitable for general metal working such as weld seam preparation, machining of cast and flame-cut parts and polishing.

Execution:

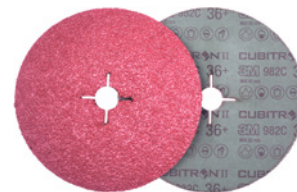
- Can be used in conjunction with a support plate no. 76206
- Backing produced from very robust, hornlike vulcanised fibre

Advantage:

- High degree of sharpness owing to precision-formed ceramic grains
- Very long service lives and fast cutting
- Pleasant work owing to low dust formation and low contact pressure

Technical Data:

- Washer diameter: 125 mm
- Bore diameter: 22.23 mm
- Number of pieces per packet: 25



Version 982C

	Type description	Grid size	Ident. No.	
76206...	982C	36+	Ident. No.	136
			Unit price, €	O. R.
76206...	982C	60+	Ident. No.	160
			Unit price, €	O. R.
76206...	982C	80+	Ident. No.	180
			Unit price, €	O. R.

Prod. group 6DM

3M Support plate for Cubitron™ II fibre discs
Corrugated version**Application:**

Can be used in combination with Cubitron™ II fibre discs 982C and 987C

Advantage:

- Specially developed for increased removal rate during grinding

Technical Data:

- Suitable for disc diameter: 125 mm
- Connection thread: M14
- Max. rotation speed: 12000 U/min
- Number of pieces per packet: 1

	Version	Ident. No.	
76206...	Serrated	Unit price, €	910 O. R.

Prod. group 6DM



Example application

Table of applications for abrasive discs and abrasive rollers

Application	Grain type	Support	Scatter type	Special features	Manufacturer designation	No.
Wood, paint, lacquer, filler and metal	Corundum	Paper	Half-open	Flexible finishing paper for a wide range of uses in woodworking.	Klingspor PL31	69260 090-120 and 160
Wood, paint, lacquer, filler and plastic	Corundum	Paper	Half-open	High-quality abrasive paper, especially suitable for processing paints, lacquer and filler	Klingspor PS33	69260 130-150
Colour, lacquer, filler, glass, stone, plastic and metal	Silicon carbide	Paper	Sealed	High-quality, very flexible, water-resistant sandpaper, for processing paint, lacquer and filler, mainly used in car repair and painting applications	Klingspor PS11	69261 060-920
Metal	Corundum	Cotton fabric, lightweight	Sealed	Universal product for grinding surfaces in metal processing	Klingspor KL371	69270 040-400
Wood, metal, stainless steel and non-ferrous metals	Corundum	Cotton fabric, lightweight and highly flexible	Sealed	Highly flexible universal product for the metal-processing industry	Klingspor KL385	69272 040-360
Wood, metal, stainless steel and plastics	Corundum	Cotton fabric, lightweight and highly flexible	Sealed	High-quality, highly flexible abrasive cloth for widespread use for the metal-processing industry	Klingspor KL361 and	69275 047-675
Wood, metal, stainless steel and non-ferrous metals	Corundum	Cotton fabric, lightweight and highly flexible	Sealed	High-quality, highly flexible abrasive cloth for versatile applications in the metal-processing industry. Very good tear behaviour – even narrow 2 mm strips can be easily separated.	VSM KK114F	69276 040-440



Finishing paper and sandpaper

fine and special corundum, half open coating, sheet size 230 x 280 mm

Application:

Ident. No. 090–120, 160: For a wide range of uses in the machining of wood, paint, lacquer, spreader and metal.

Ident. No. 130–150: Ideal for machining of wood, paint, lacquer, spreader, plastic and metal.

Execution:

▪ **Ident. No. 090–120, 160:** Glue-binding, orange

▪ **Ident. No. 130–150:**

- Synthetic resin bonding, beige

- High-quality and flexible

Advantage:

▪ **Ident. No. 090–120, 160:** Low-cost universal product for a multitude of uses, especially in painting and decorating

▪ **Ident. No. 130–150:** High sanding rate and service life

Technical Data:

- Number of pieces per packet: 50

Type description	PL 31	PS 33	PS 33	PS 33	PL 31	PL 31	PL 31	PL 31
Grain size	60	80	100	120	150	180	220	280
Material of abrasive medium								
69260... Fused aluminium oxide	Ident. No. 160 Unit price, € O. R.	-	-	-	120 O. R.	110 O. R.	100 O. R.	090 O. R.
69260... Special aluminium oxide	Ident. No. - Unit price, €	150 O. R.	140 O. R.	130 O. R.	-	-	-	-

Prod. group 6DB



Ident. No. 090–120, 160
Finishing paper PL 31



Ident. No. 130–150
Sandpaper PS 33



Waterproof sandpaper PS 11

Sheet size 230 x 280 mm

Application:

For machining of paint, lacquer, spreader and filler, mainly used in automotive repair and painting applications.

Execution:

- With sharp-edged silicon grain on a highly flexible, easily wettable latex backing

Technical Data:

- Type description: PS 11
- Number of pieces per packet: 50



Sandpaper PS 11

Grain size			60	80	100	120	150	180	220	280	320	360	400	500	600	800	1000	1200
	Material of abrasive medium																	
69261...	Silicon carbide	Ident. No. Unit price, €	060 O. R.	080 O. R.	100 O. R.	120 O. R.	150 O. R.	180 O. R.	220 O. R.	280 O. R.	320 O. R.	360 O. R.	400 O. R.	500 O. R.	600 O. R.	800 O. R.	910 O. R.	920 O. R.

Prod. group 6DB



Abrasive cloth, single sheets

corundum, closed coating, sheet size 230 x 280 mm

Application:

No. 69270: For grinding surfaces in metalworking.

No. 69272: Suitable for a wide range of uses in the metalworking industry.

Execution:

- No. 69270:**
 - Glue-binding, blue
 - Light but robust X-fabric backing
- No. 69272:**
 - Synthetic resin bonding, brown

- High-quality abrasive cloth and very flexible cotton backing

Advantage:

- No. 69270:** For universal manual and power tool sanding
- No. 69272:**
 - Can be easily torn to the desired length
 - Also suitable for stainless steel.

Technical Data:

- Number of pieces per packet: 50



No. 69270
Abrasive cloth KL 371



No. 69272
Abrasive cloth KL 385

Type description			KL 371	KL 371	KL 371	KL 371	KL 371	KL 371	KL 385
Grain size			60	80	100	120	150	180	40
	Material of abrasive medium								
69270...	Corundum	Ident. No. Unit price, €	060 O. R.	080 O. R.	100 O. R.	120 O. R.	150 O. R.	180 O. R.	-
69272...	Corundum	Ident. No. Unit price, €	-	-	-	-	-	-	040 O. R.

Type description			KL 385	KL 385	KL 385	KL 385	KL 385	KL 385	KL 385
Grain size			50	60	80	100	120	150	180
	Material of abrasive medium								
69270...	Corundum	Ident. No. Unit price, €	-	-	-	-	-	-	-
69272...	Corundum	Ident. No. Unit price, €	050 O. R.	060 O. R.	080 O. R.	100 O. R.	120 O. R.	150 O. R.	180 O. R.

Type description			KL 371	KL 371	KL 371	KL 371	KL 385	KL 385	KL 385
Grain size			220	240	280	400	220	240	280
	Material of abrasive medium								
69270...	Corundum	Ident. No. Unit price, €	220 O. R.	240 O. R.	280 O. R.	400 O. R.	-	-	-
69272...	Corundum	Ident. No. Unit price, €	-	-	-	-	220 O. R.	240 O. R.	280 O. R.

Type description			KL 385	KL 385
Grain size			320	360
	Material of abrasive medium			
69270...	Corundum	Ident. No. Unit price, €	-	-
69272...	Corundum	Ident. No. Unit price, €	320 O. R.	360 O. R.

Prod. group 6DB



Abrasive cloth KL 361, roll stock

Application:

For wide-ranging uses in all areas of metalworking, also suitable for stainless steel.

- Can be easily torn to the desired length

Technical Data:

- Number of pieces per packet: 1
- Length of roll: 50 m

Advantage:

- High-quality abrasive cloth with highly flexible backing

Roll width (mm)			25	30	40	50
	Grain size					
69275...	100	Ident. No.	460	465	470	475
		Unit price, €	O. R.	O. R.	O. R.	O. R.
69275...	120	Ident. No.	410	415	420	425
		Unit price, €	O. R.	O. R.	O. R.	O. R.
69275...	180	Ident. No.	310	315	320	325
		Unit price, €	O. R.	O. R.	O. R.	O. R.
69275...	240	Ident. No.	210	215	220	225
		Unit price, €	O. R.	O. R.	O. R.	O. R.
69275...	320	Ident. No.	110	115	120	125
		Unit price, €	O. R.	O. R.	O. R.	O. R.

Prod. group 6DB



Abrasive cloth KL 361



Sanding belt roll cartridge

fitted and unfitted

Application:

For sorted storage and metered supply of sanding belt and abrasive cloth.

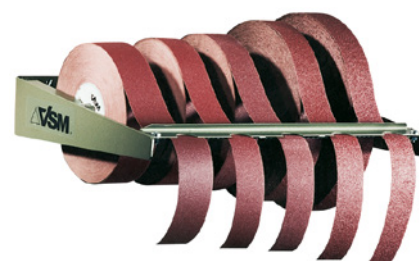
- Ident. No. 200:** Empty, for 5 rolls of 25 to 50 mm width and max. 50 m length

Advantage:

- The right sanding belt or abrasive cloth always kept close to hand
- Ensures economical use
- Enables fresh supplies to be provided in good time
- Robust magazine (with a hammered enamel finish)**
- Complete with tear-off device and fastening material**
- Ident. No. 100:** Equipped with 5 rolls (brown), grain sizes 40, 60, 100, 180, 360 of 50 m length and 40 mm width

69281...	Equipped	Ident. No.	100
		Unit price, €	O. R.
69281...	Empty	Ident. No.	200
		Unit price, €	O. R.

Prod. group 656



Ident. No. 100



Abrasive cloth in tear-off box

With integrated tear-off blade

Application:

For alloyed and unalloyed steels, chrome and chrome-nickel steel, brass and bronze, wood, paint, lacquer and plastic.

- Very long service life

Technical Data:

- Length of roll: 50 m
- Colour: Brown

Advantage:

- High flexibility and thread-precise tear resistance

Roll width (mm)			25	40
	Grain size			
69276...	60	Ident. No.	406	060
		Unit price, €	O. R.	O. R.
69276...	80	Ident. No.	408	080
		Unit price, €	O. R.	O. R.
69276...	100	Ident. No.	410	100
		Unit price, €	O. R.	O. R.
69276...	120	Ident. No.	412	120
		Unit price, €	O. R.	O. R.
69276...	150	Ident. No.	415	150
		Unit price, €	O. R.	O. R.
69276...	180	Ident. No.	418	180
		Unit price, €	O. R.	O. R.
69276...	240	Ident. No.	424	240
		Unit price, €	O. R.	O. R.
69276...	320	Ident. No.	432	320
		Unit price, €	O. R.	O. R.
69276...	400	Ident. No.	440	400
		Unit price, €	O. R.	O. R.

Prod. group 656



Cork sanding block

Application:

To avoid injuries due to wood splinters when sanding by hand.

Width (mm)		60
Length (mm)		120
Height (mm)		35
69274...	Ident. No.	010
	Unit price, €	O. R.

Prod. group 694



Non-woven abrasive flap disc SMT 800

Fibre glass backing, synthetic resin bonding, sloped design

Application:

For finishing, depending on fineness also suitable for cleaning and light deburring work and for processing of TIG weld seams on stainless steel.

Technical Data:

- Washer diameter: 125 mm
- Bore diameter: 22.23 mm
- Max. rotation speed: 12200 U/min
- Number of pieces per packet: 5

Surface structure		Rough	Medium	Very fine
76190...	Ident. No.	025	030	035
	Unit price, €	O. R.	O. R.	O. R.

Prod. group 6DB



3M Scotch-Brite™ convolutely wound compact discs - for deburring and finishing

from convolutely wound Scotch-Brite™ fibre fleece, with incorporated silicon carbide

Application:

Ident. No. 015-020: For deburring of steel, aluminium or cast parts, for rounding edges on stainless steel parts.

Ident. No. 030-040: For finishing on nearly all metals or for removal of light draw marks on stainless steel profiles.

Execution:

- Ident. No. 015-020:** Can be profiled, red marking
- Ident. No. 030-040:** Can be profiled, blue marking

Advantage:

- Ident. No. 015-020:** Creates smooth, round corners without secondary grades with long service life
- Ident. No. 030-040:** Does not produce chatter marks, achieves distinctive streak effect

Technical Data:

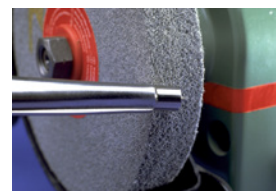
- Washer diameter: 152 mm
- Bore diameter: 25.4 mm
- Washer thickness: 25.4 mm
- Max. rotation speed: 6000 U/min
- Number of pieces per packet: 1

Type description		DB-WL	DB-WL	FS-WL	FS-WL
Hardness		7 (medium hard)	9 (extremely hard)	2 (soft)	6 (medium)
Surface structure		Fine	Fine	Medium	Fine
69473...	Ident. No.	015	020	030	040
	Unit price, €	O. R.	O. R.	O. R.	O. R.

Prod. group 6DM



Ident. No. 015-020



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GROUP 
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ATORN® Abrasive fleece

for smoothing, matting, roughing, removal of dirt, corrosion and other impurities

Application:

Ident. No. 105-110: For smoothing, dulling, roughening, de-greasing and cleaning surfaces, light deburring and removal of dirt and corrosion.

Advantage:

- Smooth cutting with high flexibility
- Long service life and optimal grinding results thanks to the uniform fibre structure

Execution:

- Accessories: Hand block with integrated barbed hooks no. 69296 090

Technical Data:

- Type description: Abraflex



Ident. No. 005-010

Ident. No. 105-110
Fleece abrasive roller

Material of abrasive medium				Aluminium oxide	Silicon carbide	Aluminium oxide	Silicon carbide
Grid size				280	1200	280	1200
Surface structure				Rough	Fine	Rough	Fine
Colour				Blue	Grey	Blue	Grey
Number of pieces per packet (PCS)				10	10	1	1
69297...	Hand pads	210 x 150 mm	Ident. No. Unit price, €	005 O. R.	010 O. R.	-	-
69297...	Abrasive roll	10000 x 115 mm	Ident. No. Unit price, €	-	-	105 O. R.	110 O. R.

Prod. group 792

3M Scotch-Brite™ abrasive fleece

for smoothing, matting, roughing, removal of dirt, corrosion and other impurities

Application:

Ident. No. 205-210: For smoothing, dulling, roughening, de-greasing and cleaning surfaces, light deburring and removal of dirt and corrosion.



Ident. No. 005-015
Fleece hand pads

Ident. No. 205-210
Fleece abrasive roller

Type description				CP-HP	CF-HP	CF-HP	CF-RL	CF-RL
Material of abrasive medium				Aluminium oxide	Silicon carbide	Silicon carbide	Aluminium oxide	Silicon carbide
Grid size				180-280	320-360	500	320-360	500
Surface structure				Medium	Very fine	Very fine	Very fine	Very fine
Colour				Brown	Red	Grey	Red	Grey
Number of pieces per packet (PCS)				10	10	10	1	1
69296...	Hand pads	224 x 158 mm	Ident. No. Unit price, €	005 O. R.	010 O. R.	015 O. R.	-	-
69296...	Abrasive roll	10000 x 100 mm	Ident. No. Unit price, €	-	-	-	205 O. R.	210 O. R.

Prod. group 6DM

Accessories for			69296 005	69296 010	69296 015	69296 205	69296 210
69296...	Scotch-Brite™ hand block PH-AC	Ident. No. Unit price, €	090 O. R.	090 O. R.	090 O. R.	090 O. R.	090 O. R.



Mirlon abrasive fleece

for smoothing, matting, roughing, degreasing, removal of dirt, corrosion and other impurities

Advantage:

- Thanks to the three-dimensional structure, it is ideal for profiles and curved surfaces
- Cost-effective alternative to steel wool, grinding fabric and sandpaper
- For wet and dry grinding

Material of abrasive medium				Aluminium oxide	Aluminium oxide	Silicon carbide	Aluminium oxide	Aluminium oxide	Silicon carbide	Silicon carbide
Grid size				320	360	1500	320	360	1500	2000
Surface structure				Fine	Very fine	Very fine	Fine	Very fine	Very fine	Very fine
Colour				Green	Red	Dark grey	Green	Red	Dark grey	Grey
Number of pieces per packet (PCS)				20	20	20	1	1	1	1
				Length x width						
69294...	Hand pads	229 x 152 mm	Ident. No.	010	020	030	-	-	-	-
			Price/pack, €	O. R.	O. R.	O. R.				
69294...	Abrasive roll	10000 x 115 mm	Ident. No.	-	-	-	110	120	130	140
			Unit price, €				O. R.	O. R.	O. R.	O. R.

Prod. group 690



Scotch-Brite™ abrasive fleece

For smoothing, dulling, roughening, de-greasing and cleaning surfaces, light deburring and removal of dirt and corrosion.

Execution:

- In handy tear-off roll
- Single pad size 115 x 150 mm
- Pre-cut roll with economically sized hand pads (1 roll = 35 pads)

Advantage:

- Smooth cutting, flexible and durable abrasive fleece

Technical Data:

- Type description: CF-SR
- Material of abrasive medium: Aluminium oxide
- Surface structure: Very fine
- Number of pieces per packet: 1



Example application: Abrasive fleece roller with wall bracket for practical removal

Grid size		320	800
Colour		Purple violet	Copper
69296...	Ident. No.	105	110
	Unit price, €	O. R.	O. R.

Prod. group 6DM

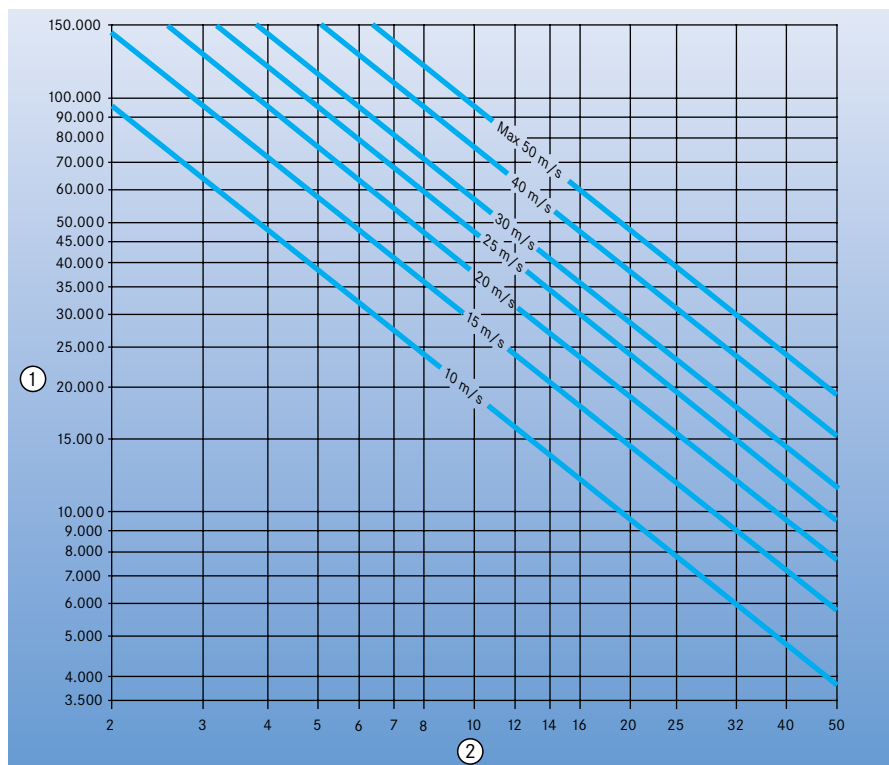


Grinding points

All PFERD sanding tips are approved for a maximum peripheral speed of 50 m/s. This must be strictly adhered to prevent the shaft bending during use. Regardless of the length of the shaft, the clamping length of the shaft must be at least 10 mm.

Recommended cutting speeds:

The cutting speeds are indicated by blue diagonal lines in the diagram. The vertical corresponding to the tool diameter meets the specified cutting speed (diagonal). From there, the rotation speeds (in rpm) of sanding tips and machine can be read off horizontally from the left edge.





Grinding points, hardness O – used for general steel pink corundum abrasive, ceramic bond

Application:

Ideal for use on edges and for deburring work on steel structural and cast steel parts as well as for removing burrs and for grinding of chamfers for preparation of weld seams.

Advantage:

- Long service life and large machining volume due to wear-resistant grain and hard bonding

- Also suitable for use on low-speed drive motors

Technical Data:

- Shaft diameter: 3 mm
- Shaft length: 30 mm
- Number of pieces per packet: 10



Form	Head Ø (mm)	Grain size	Max. rotation speed (U/ min(rpm))	Type description	76016... ID no.	
Cone	10	46	95400	KE 1010 3	090	O. R.
Ball shape	5	100	190900	KU 05 3	060	O. R.
Ball shape	8	80	116200	KU 08 3	065	O. R.
Ball shape	10	46	83300	KU 10 3	070	O. R.
Ogive shape	3	100	252000	SP 0306 3	075	O. R.
Ogive shape	5	100	149500	SP 0510 3	080	O. R.
Ogive shape	8	80	72800	SP 0816 3	085	O. R.
Cylindrical	2	100	201800	ZY 0205 3	005	O. R.
Cylindrical	3	100	206100	ZY 0306 3	010	O. R.
Cylindrical	4	100	175100	ZY 0408 3	015	O. R.
Cylindrical	5	100	130700	ZY 0510 3	020	O. R.
Cylindrical	6	100	93600	ZY 0613 3	025	O. R.
Cylindrical	8	46	87600	ZY 0810 3	030	O. R.
Cylindrical	8	46	61000	ZY 0816 3	035	O. R.
Cylindrical	10	46	58400	ZY 1013 3	040	O. R.
Cylindrical	13	60	73400	ZY 1303 3	045	O. R.
Cylindrical	13	46	45300	ZY 1313 3	050	O. R.
Cylindrical	16	46	59600	ZY 1604 3	055	O. R.
					Unit price, €	

Prod. group 795

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Grinding points, hardness O – used for general steel

pink corundum abrasive, ceramic bond

Application:

Ideal for use on edges and for deburring work on steel structural and cast steel parts as well as for removing burrs and for grinding of chamfers for preparation of weld seams.

Advantage:

- Long service life and large machining volume due to wear-resistant grain and hard bonding

- Also suitable for use on low-speed drive motors

Technical Data:

- Shaft diameter: 6 mm
- Shaft length: 40 mm
- Number of pieces per packet: 10



Ident. No. 360–370

Ident. No. 345–355

Ident. No. 325–340

Ident. No. 205–320

Form	Head Ø (mm)	Grain size	Max. rotation speed (U/min(rpm))	Type description	76016... ID no.	
Cone	10	46	95400	KE 1025 6	360	O. R.
Cone	20	30	47700	KE 2032 6	365	O. R.
Cone	20	30	47700	KE 20 40 6	370	O. R.
Ball shape	13	46	73400	KU 13 6	325	O. R.
Ball shape	16	30	59600	KU 16 6	330	O. R.
Ball shape	20	30	47700	KU 20 6	335	O. R.
Ball shape	32	24	29800	KU 32 6	340	O. R.
Ogive shape	3	100	255500	SP 0306 6	345	O. R.
Ogive shape	5	100	190900	SP 0510 6	350	O. R.
Ogive shape	8	80	119300	SP 0816 6	355	O. R.
Cylindrical	3	100	206100	ZY 0306 6	205	O. R.
Cylindrical	4	100	177400	ZY 0408 6	210	O. R.
Cylindrical	5	100	157800	ZY 0510 6	215	O. R.
Cylindrical	6	100	131500	ZY 0613 6	220	O. R.
Cylindrical	8	80	119300	ZY 0810 6	225	O. R.
Cylindrical	8	80	119300	ZY 0816 6	230	O. R.
Cylindrical	10	46	95400	ZY 1013 6	235	O. R.
Cylindrical	10	46	95400	ZY 1020 6	240	O. R.
Cylindrical	10	46	83200	ZY 1032 6	245	O. R.
Cylindrical	13	46	73400	ZY 1313 6	250	O. R.
Cylindrical	13	46	73400	ZY 1325 6	255	O. R.
Cylindrical	13	46	42400	ZY 1340 6	260	O. R.
Cylindrical	16	30	59600	ZY 1610 6	265	O. R.
Cylindrical	16	30	59600	ZY 1620 6	270	O. R.
Cylindrical	16	30	51200	ZY 1632 6	275	O. R.
Cylindrical	16	30	40500	ZY 1640 6	280	O. R.
Cylindrical	20	46	47700	ZY 2006 6	285	O. R.
Cylindrical	20	30	47700	ZY 2025 6	290	O. R.
Cylindrical	20	30	32400	ZY 2040 6	295	O. R.
Cylindrical	25	46	38100	ZY 2506 6	300	O. R.
Cylindrical	25	30	32900	ZY 2532 6	305	O. R.
Cylindrical	32	24	29800	ZY 3220 6	310	O. R.
Cylindrical	40	30	23800	ZY 4010 6	315	O. R.
Cylindrical	40	24	23800	ZY 4020 6	320	O. R.
					Unit price, €	

Prod. group 795



Grinding point sets, hardness O – used for general steel

pink corundum abrasive, ceramic bond

Application:

Ident. No. 010: For universal use, dimensionally stable and resistant edges, at a recommended cutting speed of 25–40 m/s.

Ident. No. 020: Ideal for fine sanding work.

scope of supply and services:

Ident. No. 010: 1 piece each: ZY 1013, ZY 1320, ZY 2006, ZY 2013, ZY 2025, KU 16, WR 2025, KE 2032, SP 1320, KE 2020

Ident. No. 020: 2 piece each: ZY 0510, ZY 0810, ZY 1604. 1 piece each: ZY 0408, ZY 0613, ZY 0802, ZY 1013, ZY 1303, WR 0510, KU 05, SP 0306, SP 0816

Shaft Ø (mm)	6	3
Shaft length (mm)	40	30
Number of pieces in assortment / set (PCS)	10	15
76017...	Ident. No. 010	020
	Unit price, €	O. R.

Prod. group 795



Ident. No. 010

Ident. No. 020



Grinding points, hardness J – used for hardened steel

white corundum and blue ceramic sintered corundum abrasive, ceramic bond

Application:

For surface use on hardened and tempered steels, titanium materials, nickel and cobalt-based alloys, deposit welding as well as for regrinding and finishing of repair welds in toolmaking.

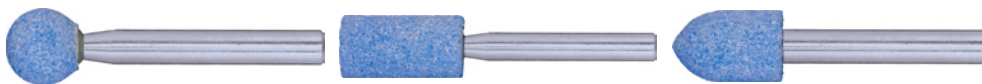
Advantage:

- Cool grinding, due to good friability of the grain mixture

- Consistently high removal rate with very good service life due to the self-sharpening effect of the sintered corundum

Technical Data:

- Shaft diameter: 3 mm
- Shaft length: 30 mm
- Grain size: 80
- Number of pieces per packet: 10



Ident. No. 025–030

Ident. No. 005–020

Ident. No. 035–040



Example application

Form	Head Ø (mm)	Max. rotation speed (U/min(rpm))	Type description	76018... ID no.
Ball shape	6	149200	KU 06 3	025 O. R.
Ball shape	8	116200	KU 08 3	030 O. R.
Ogive shape	6	107900	SP 0613 3	035 O. R.
Ogive shape	8	72800	SP 0816 3	040 O. R.
Cylindrical	3	206100	ZY 0306 3	005 O. R.
Cylindrical	4	175100	ZY 0408 3	010 O. R.
Cylindrical	5	130700	ZY 0510 3	015 O. R.
Cylindrical	6	93600	ZY 0613 3	020 O. R.
				Unit price, €

Prod. group 795



Grinding points, hardness J – used for hardened steel

white corundum and blue ceramic sintered corundum material, ceramic bond

Application:

For surface use on hardened and tempered steels, titanium materials, nickel and cobalt-based alloys, deposit welding as well as for regrinding and finishing of repair welds in toolmaking.

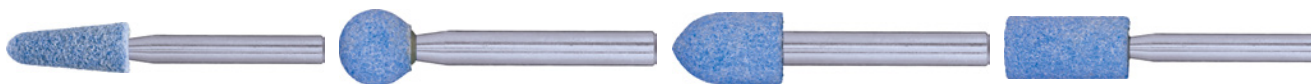
Advantage:

- Cool grinding, due to good friability of the grain mixture

- Consistently high removal rate with very good service life due to the self-sharpening effect of the sintered corundum

Technical Data:

- Shaft diameter: 6 mm
- Shaft length: 40 mm
- Grain size: 46
- Number of pieces per packet: 10



Ident. No. 095–100

Ident. No. 085

Ident. No. 090

Ident. No. 045–080

Form	Head Ø (mm)	Max. rotation speed (U/min(rpm))	Type description	76018... ID no.
Cone	10	95400	KE 1025 6	095 O. R.
Cone	16	52000	KE 1645 6	100 O. R.
Ball shape	13	73400	KU 13 6	085 O. R.
Ogive shape	13	73400	SP 1320 6	090 O. R.
Cylindrical	8	119300	ZY0816 6	045 O. R.
Cylindrical	10	95400	ZY 1013 6	050 O. R.
Cylindrical	13	73400	ZY 1325 6	055 O. R.
Cylindrical	16	59600	ZY 1620 6	060 O. R.
Cylindrical	16	51200	ZY 1632 6	065 O. R.
Cylindrical	20	47700	ZY 2025 6	070 O. R.
Cylindrical	32	25700	ZY 3232 6	075 O. R.
Cylindrical	40	23800	ZY 4020 6	080 O. R.
				Unit price, €

Prod. group 795



Sanding tips, hardness N

Shank diameter 6 mm, for use with INOX steels

Application:

Ideal for use on edges, for finishing fillet welds, deburring shaped parts produced from high temperature resistant alloys and stainless steel cast parts.

Advantage:

- High grinding comfort due to low-vibration cutting
- Cool grinding during use on temperature-sensitive materials

- Also suitable for use on low-speed drive motors

Technical Data:

- Form: Cylindrical
- Shaft diameter: 6 mm
- Shaft length: 40 mm
- Number of pieces per packet: 10



Example application

Head Ø (mm)	Grain size	Max. rotation speed (U/min(rpm))	Type description	76019... ID no.
8	46	119300	ZY 08 16 6	005 O. R.
13	46	76400	ZY 13 25 6	010 O. R.
16	30	51200	ZY 16 32 6	015 O. R.
20	30	47700	ZY 20 25 6	020 O. R.
25	30	32900	ZY 25 32 6	025 O. R.
32	24	29800	ZY 32 20 6	030 O. R.
40	24	23800	ZY 40 20 6	035 O. R.
				Unit price, €

Prod. group 795

ORION® Flap wheelsw

Normal corundum, straight, plastic bonding, shaft diameter 6 mm

Application:

For machining fittings made of light or heavy metal, for use in tool making, for press, casting and die cast moulds and similar.

Execution:

- Plastic-bonded abrasive cloth discs

- Cast resin core

- Adjusts to the shape of the workpiece during grinding

Technical Data:

- Shaft diameter: 6 mm



Ident. No. 606, 626, 646, 686, 706, 746, 766, 786, 826, 846, 946, 986

Head Ø x head length	Max. rotation speed (U/min(rpm))	Grain size Recommended rotation speed (U/ min(rpm))	40		60		80		120		150		240		320	
			76040... ID no.		76040... ID no.		76040... ID no.		76040... ID no.		76040... ID no.		76040... ID no.		76040... ID no.	
30 x 5 mm	25400	16000	600	O. R.	602	O. R.	604	O. R.	606	O. R.	608	O. R.	610	O. R.	612	O. R.
30 x 10 mm	25400	16000	620	O. R.	622	O. R.	624	O. R.	626	O. R.	628	O. R.	630	O. R.	632	O. R.
30 x 15 mm	25400	16000	640	O. R.	642	O. R.	644	O. R.	646	O. R.	648	O. R.	650	O. R.	652	O. R.
40 x 15 mm	19000	13000	680	O. R.	682	O. R.	684	O. R.	686	O. R.	688	O. R.	690	O. R.	692	O. R.
40 x 20 mm	19000	13000	700	O. R.	702	O. R.	704	O. R.	706	O. R.	708	O. R.	710	O. R.	712	O. R.
50 x 15 mm	15200	11000	740	O. R.	742	O. R.	744	O. R.	746	O. R.	748	O. R.	750	O. R.	752	O. R.
50 x 20 mm	15200	11000	760	O. R.	762	O. R.	764	O. R.	766	O. R.	768	O. R.	770	O. R.	772	O. R.
50 x 30 mm	15200	11000	780	O. R.	782	O. R.	784	O. R.	786	O. R.	788	O. R.	790	O. R.	792	O. R.
60 x 20 mm	12700	9000	820	O. R.	822	O. R.	824	O. R.	826	O. R.	828	O. R.	830	O. R.	832	O. R.
60 x 30 mm	12700	9000	840	O. R.	842	O. R.	844	O. R.	846	O. R.	848	O. R.	850	O. R.	852	O. R.
80 x 30 mm	9500	6000	940	O. R.	942	O. R.	944	O. R.	946	O. R.	948	O. R.	950	O. R.	952	O. R.
80 x 50 mm	9500	6000	980	O. R.	982	O. R.	984	O. R.	986	O. R.	988	O. R.	990	O. R.	992	O. R.
Unit price, €																

Prod. group 766

ORION® Mini flap wheel

synthetic corundum, straight, plastic bond, shaft diameter 6 mm and 3 mm

Application:

For machining in hard-to-reach places and of very small surfaces, e.g. fittings produced from light or heavy metal, for use in tool making, for press, casting and die cast moulds and similar.

Execution:

- Plastic-bonded abrasive cloth discs
- Cast resin core
- Adjusts to the shape of the workpiece during grinding

Head Ø x head length	10 x 10 mm	15 x 15 mm	15 x 15 mm	20 x 10 mm	20 x 10 mm	20 x 15 mm	20 x 15 mm
Shaft Ø (mm)	3	3	6	3	6	3	6
Max. rotation speed (U/min(rpm))	35000	35000	35000	25000	25000	25000	25000
Recommended rotation speed (U/min(rpm))	26000	24000	24000	20000	20000	20000	20000
Grain size							
76042... 80	Ident. No. 008 Unit price, € O. R.	Ident. No. 058 Unit price, € O. R.	Ident. No. 108 Unit price, € O. R.	Ident. No. 158 Unit price, € O. R.	Ident. No. 208 Unit price, € O. R.	Ident. No. 258 Unit price, € O. R.	Ident. No. 308 Unit price, € O. R.
76042... 120	Ident. No. 012 Unit price, € O. R.	Ident. No. 062 Unit price, € O. R.	Ident. No. 112 Unit price, € O. R.	Ident. No. 162 Unit price, € O. R.	Ident. No. 212 Unit price, € O. R.	Ident. No. 262 Unit price, € O. R.	Ident. No. 312 Unit price, € O. R.
76042... 150	Ident. No. 015 Unit price, € O. R.	Ident. No. 065 Unit price, € O. R.	Ident. No. 115 Unit price, € O. R.	Ident. No. 165 Unit price, € O. R.	Ident. No. 215 Unit price, € O. R.	Ident. No. 265 Unit price, € O. R.	Ident. No. 315 Unit price, € O. R.

Prod. group 766



POLINOX® non-woven abrasive grinding tools

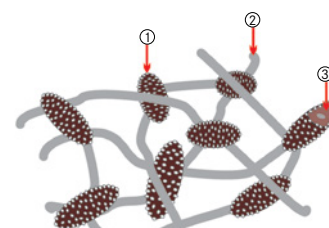
Non-woven abrasives are made of polyamide fibres, synthetic resins and abrasive grains. The non-woven fibre structure is impregnated or infused with resin and abrasive grains. The very loose connection between the individual fibres makes the non-woven fabric extremely flexible and gives it strongly elastic properties. It is flexible and supple and creates a very special surface texture. This satin-finish sanding result of is unique and cannot be produced using other abrasives. The uniform distribution of the abrasive grains in the non-woven fabric guarantees a continuous supply of new, fresh and sharp abrasive grains during the entire sanding operation.

Application:

Non-woven abrasives are used when other grinding tools have reached the limit of their use or no longer achieve the required result. Ideal for matting and satin-finishing of metals, cleaning oxidised non-ferrous base metals, uniform brush-matting of stainless steel, roughening of plastics in preparation for bonding and for levelling the surfaces of weld seams. Abrasive fleece can be used for wet or dry sanding.

Advantages:

- Water-resistant and washable
- High resistance
- No clogging
- No residues of rust on surface
- No conductivity



Abrasive grain
 Synthetic fibres
 Resin



POLINOX® fleece sanding tips

Model PNZ, corundum, shank diameter 6 mm, shank length 40 mm

Technical Data:

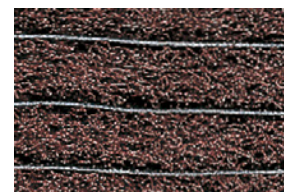
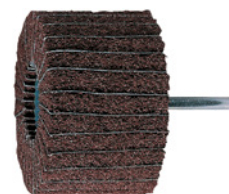
- Material of abrasive medium: Corundum

Head Ø x head length			40 x 20 mm	40 x 20 mm	50 x 30 mm	50 x 30 mm
Grain size			100	180	100	180
Max. rotation speed (U/min(rpm))			15000	15000	12000	12000
Recommended rotation speed (U/min(rpm))			7500	7500	6000	6000
Number of pieces per packet (PCS)			10	10	10	10
	Type description					
76044...	POLINOX PNZ	Ident. No. Unit price, €	205 O R	210 O R	215 O R	220 O R

Head Ø x head length			60 x 50 mm	60 x 50 mm	80 x 50 mm	80 x 50 mm
Grain size			100	180	100	180
Max. rotation speed (U/min(rpm))			10000	10000	7500	7500
Recommended rotation speed (U/min(rpm))			5000	5000	4000	4000
Number of pieces per packet (PCS)			10	10	10	10
	Type description					
76044...	POLINOX PNZ	Ident. No. Unit price, €	225 O R	230 O R	235 O R	240 O R

Head Ø x head length			100 x 50 mm	100 x 50 mm
Grain size			100	180
Max. rotation speed (U/min(rpm))			6000	6000
Recommended rotation speed (U/min(rpm))			3000	3000
Number of pieces per packet (PCS)			5	5
	Type description			
76044...	POLINOX PNZ	Ident. No. Unit price, €	245 O R	250 O R

Prod. group 795



PNZ

Special features of model PNZ:
 The abrasive fleece elements are arranged radially with abrasive cloth interlayers. This structure enables an improved material removal and produces a coarser finish



Poliflex® fine grinding tools

Poliflex® fine grinding tools have high dimensional stability, excellent quality consistency and tight dimensional tolerances. They are ideal for finishing, structuring and preparing for polishing.

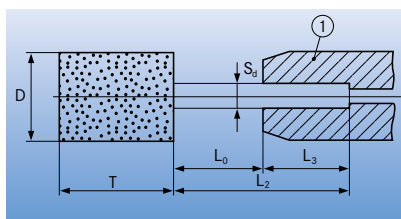
Advantages:

- provide an excellent surface finish of workpieces
- Can be easily profiled for the application in hand with a dressing diamond or with a ceramic turning tool running at a low rotation speed
- The precise true-running of Poliflex® fine grinding tools
- Allows healthier working

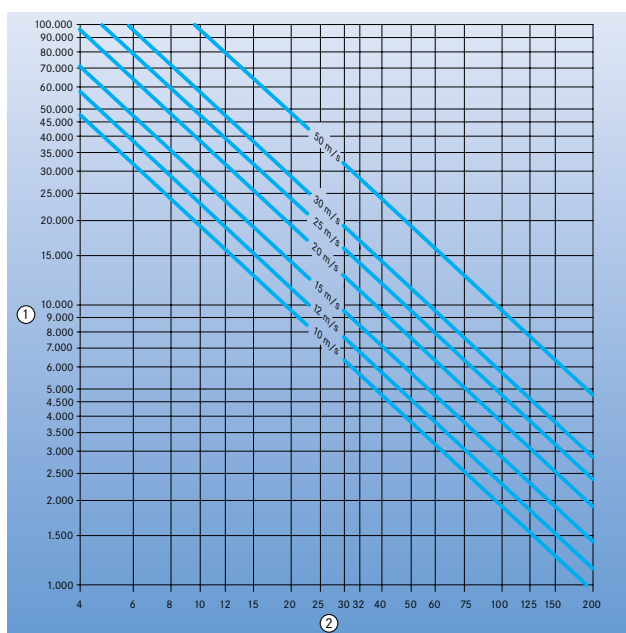
- Reduces strain on drive motors
- Allows smooth operation
- Minimises operating vibrations
- Reduces wear

Recommended cutting speeds:

The cutting speeds are indicated by blue diagonal lines in the diagram. The vertical corresponding to the tool diameter meets the specified cutting speed (diagonal). From there, the rotation speeds (rpm) of sanding tips and machine can be read off horizontally from the left edge.



- ① Collet Chuck
D = outer Ø of sanding tip
T = sanding tip width
Sd = shaft Ø.
L₀ = open shaft length
L₂ = shaft length
L₃ = shaft clamping length



① = rotation speed n (rpm), ② = tool Ø D (mm)



Poliflex® fine sanding tips with PUR bonding Cylindrical, silicon carbide, green

Application:

For pre-grinding to prepare for polishing of steel components, stainless steel (INOX), titanium, light and non-ferrous base metals as well as components for the food and cooking industry, for use on flexible shafts, electric and compressed air operated straight grinders.

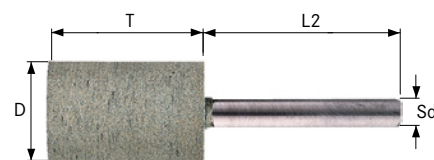
Recommended cutting speed: 10-12 m/s

Advantage:

- The open structure and high elasticity permit good adaptation to contours and ensure soft, cool grinding
- An excellent surface finish of the workpieces is achieved

Technical Data:

- Shaft diameter x shaft length: 6 x 40 mm



Cylindrical pin type



Example application

Grain size	80	80	80	150	150	150
Head Ø x head length	15 x 30 mm	20 x 30 mm	25 x 30 mm	15 x 30 mm	20 x 30 mm	25 x 30 mm
Max. rotation speed (U/min (rpm))	19000	14300	11400	19000	14300	11400
Recommended rotation speed (U/min (rpm))	12500	9500	7500	12500	9500	7500
69200...	Ident. No. 010	015	020	025	030	035
	Unit price, € O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 795



Poliflex® fine sanding tips with GR bonding

Cylindrical, pink corundum

Application:

For fine grinding of edges and overlaps and for producing a surface finish on fittings, for use on flexible shafts, electric and compressed air operated straight grinders.

- An excellent surface finish of the workpieces is achieved

Technical Data:

- Grain size: 120

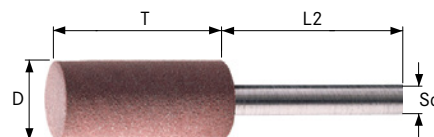
Advantage:

- Ideal for use on surfaces of unhardened structural steel components, stainless steel (INOX) and non-ferrous base metals

Head Ø x head length	4 x 8 mm	6 x 10 mm	8 x 12 mm	10 x 10 mm	10 x 25 mm	12 x 20 mm	12 x 20 mm	15 x 25 mm
Shaft Ø x shaft length	3 x 30 mm	3 x 30 mm	3 x 30 mm	3 x 30 mm	6 x 40 mm	3 x 30 mm	6 x 40 mm	6 x 40 mm
Max. rotation speed (U/min(rpm))	71600	47700	35800	28600	28600	23800	23800	19000
Recommended rotation speed (U/min(rpm))	47500	32000	24000	19000	19000	16000	16000	12500
69200...	Ident. No. Unit price, €	210 O. R.	215 O. R.	220 O. R.	225 O. R.	235 O. R.	230 O. R.	240 O. R.

Head Ø x head length	20 x 20 mm	20 x 30 mm
Shaft Ø x shaft length	6 x 40 mm	6 x 40 mm
Max. rotation speed (U/min(rpm))	14300	14300
Recommended rotation speed (U/min(rpm))	9500	9500
69200...	Ident. No. Unit price, €	250 O. R.

Prod. group 795



Cylindrical pin type



Poliflex® fine sanding tips with GHR bond

Cylindrical, normal corundum

Application:

For fine grinding of edges and overlaps and for producing a surface finish on fittings, for use on flexible shafts, electric and compressed air operated straight grinders.

- An excellent surface finish of the workpieces is achieved

Technical Data:

- Grain size: 120

Advantage:

- Ideal for use on edges of unhardened structural steel components and stainless steel (INOX)

Head Ø x head length	8 x 12 mm	10 x 10 mm	10 x 15 mm	10 x 25 mm
Shaft Ø x shaft length	3 x 30 mm	3 x 30 mm	3 x 30 mm	6 x 40 mm
Max. rotation speed (U/min(rpm))	71600	57200	52000	57200
Recommended rotation speed (U/min(rpm))	60000	45000	45000	45000
69200...	Ident. No. Unit price, €	310 O. R.	315 O. R.	320 O. R.

Prod. group 795



Felt tools and cloth rings

Application:

- Preliminary and high-gloss polishing of injection moulding tools for plastic parts
- Preliminary polishing of fittings
- Polishing of cemented carbide cutting knives
- High-gloss polishing of stainless steel components (INOX)

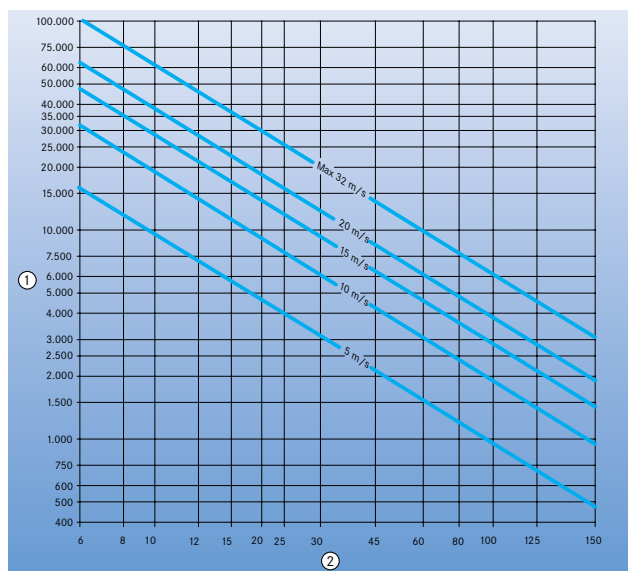
Felt tools are used in conjunction with diamond polishing paste and polishing paste bars. When changing the polishing paste, the polishing tool must also

be changed. Cloth rings are used with polishing pastes for pre-polishing and high-gloss polishing.

Recommended cutting speeds:

The cutting speeds are indicated by blue diagonal lines in the diagram. The vertical corresponding to the tool diameter meets the specified cutting speed (diagonal). From there, the rotation speeds (in rpm) of felt tools, cloth rings and machine can be read off horizontally from the left edge.





① = rotation speed n (rpm)
 ② = tool Ø D (mm)



Felt polishing grinding points

shaft diameter 6 mm, shaft length 40 mm

Application:

For pre-polishing and gloss polishing of injection moulding tools, fittings, cemented carbide cutting knives and for gloss polishing of stainless steel components (INOX).

Execution:

- Ident. No. 025–035, 060–070: Also available with 3-mm shaft diameter on request

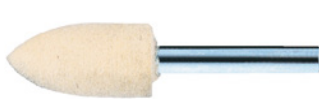
Advantage:

- The broad diversity of shapes and diameters permits the polishing of complex workpiece geometries too
- The felt polishing and grinding points can be profiled as required



Ident. No. 005–020
 Type – cylinder ZYA:

Work is predominantly carried out with the tool circumference



Ident. No. 025–035
 Type – pointed cone SKM:

Used predominantly to machine radii and contours



Ident. No. 040–055
 Type – cone KEL:

Used predominantly to machine radii and contours



Ident. No. 060–070
 Type – cylindrical with radius end WRC:
 Mainly used for machining minor concave contours.

Head Ø x head length	Min./max. recommended rotation speed	Max. rotation speed (U/min(rpm))	Form			
			Cylindrical	Conical pointed	Conical	Cylindrical shape
			69202... ID no.	69202... ID no.	69202... ID no.	69202... ID no.
10 x 14 mm	10000-20000 U/min	61000	005 O. R.	-	-	-
10 x 18 mm	10000-20000 U/min	61000	-	025 O. R.	-	-
15 x 20 mm	6000-12000 U/min	41000	010 O. R.	-	040 O. R.	060 O. R.
15 x 30 mm	6000-12000 U/min	41000	-	030 O. R.	-	-
20 x 25 mm	5000-10000 U/min	30500	015 O. R.	035 O. R.	045 O. R.	065 O. R.
25 x 30 mm	4000-8000 U/min	24400	020 O. R.	-	050 O. R.	070 O. R.
30 x 35 mm	3000-6000 U/min	20000	-	-	055 O. R.	-
			Unit price, €			

Prod. group 795



Grinding and polishing paste

used in combination with felt polishing tips and discs

Application:

For use in combination with felt polishing points and cloth rings.

Execution:

- Dimensions (width x depth x height) 70 x 50 x 140 mm

Material to be processed	Steel Stainless steel	Aluminium Brass	Non-ferrous metal	Metal
76051... Ident. No.	505 O. R.	515 O. R.	525 O. R.	535 O. R.
Unit price, €				

Prod. group 795



3M Satin-finishing sanding belts for cleaning, grinding and finishing of surfaces with a satin-finishing machine

Application:

Ident. No. 010: For grinding of a rough pre-ground disc.

Ident. No. 020: For refinement of a rough pre-ground disc or for finishing of a fine pre-ground disc.

Ident. No. 030: For fine grinding to a brilliant end surface finish.

Ident. No. 040: For fine grinding to a matt end surface finish.

Execution:

- For use with pick-up rollers no. 69205 110 and 120

Advantage:

- Ident. No. 010:** Precisely shaped ceramic abrasive grains, thus up to 40% faster
- Ident. No. 020:**
 - No discolouration on stainless steel due to grinding aid
 - Ensures cool grinding
- Ident. No. 030:**
 - Uniform grinding finish
 - Saves work steps, as the sanding belt permits a large jump in the grain size, directly from pre-grinding to refinement
- Ident. No. 040:** Creation of a mat surface finish



Ident. No. 010



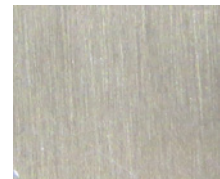
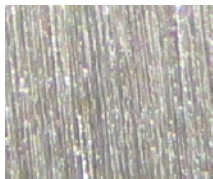
Ident. No. 020



Ident. No. 030



Ident. No. 040



Type description	984F Cubitron II	947D	237AA	Scotch-Brite SC-BF
Material of abrasive medium	Ceramic core Cubitron 2	Ceramic core Cubitron	Trizact aluminium oxide	Aluminium oxide
Grid size	60	P120	A-065	320-360
Number of pieces per packet (PCS)	10	20	20	5
Surface structure	-	-	-	Very fine
69205...	Ident. No. 010 Unit price, € O. R.	Ident. No. 020 Unit price, € O. R.	Ident. No. 030 Unit price, € O. R.	Ident. No. 040 Unit price, € O. R.

Prod. group 6DM

3M Pick-up rollers MA-AC with 19 mm pick-up for holding satiny sanding belts



Ident. No. 110



Ident. No. 120

Ø (mm)	Width (mm)	Bore Ø (mm)	Pneumatic ID no. 69205...	Hard ID no. 69205...
90	100	19	110 O. R.	120 O. R.
			Unit price, €	

Prod. group 6DM



INDIGA oilstones corundum
Ceramic bond

Application:

- For sharpening and reworking tools for wood, metal and plastic processing, e. g. scrapers, machine and plane knives, steels, reamers, gauges and measuring equipment
- Use with light oil, petroleum or water

Version:

- Machined and wetted on all sides after burning
- Grain sizes: rough, medium and fine

Advantage:

Great durability and abrasive power

INDIGA bench stone**Type 9010**

ISO 525

Technical Data:

- Number of pieces per packet: 1



Length x width				100 x 25 mm	150 x 40 mm	150 x 50 mm	200 x 50 mm
Length x width x thickness				100 x 25 x 13 mm	150 x 40 x 20 mm	150 x 50 x 25 mm	200 x 50 x 25 mm
	Grid size	Surface structure	Ident. No.				
69340...	100	Rough	Unit price, €	115 O. R.	125 O. R.	130 O. R.	135 O. R.
69340...	150	Medium	Unit price, €	215 O. R.	225 O. R.	230 O. R.	235 O. R.
69340...	400	Fine	Unit price, €	315 O. R.	325 O. R.	330 O. R.	335 O. R.

Prod. group 690

INDIGA composite bench stone**With a rough and a fine side, type 9010**

ISO 525

Technical Data:

- Number of pieces per packet: 1



Length x width			100 x 25 mm	115 x 40 mm	125 x 50 mm	150 x 40 mm	150 x 50 mm	200 x 50 mm
Length x width x thickness			100 x 25 x 13 mm	115 x 40 x 16 mm	125 x 50 x 20 mm	150 x 40 x 20 mm	150 x 50 x 25 mm	200 x 50 x 25 mm
	Grid size							
69341...	100/400	Ident. No.	010 O. R.	015 O. R.	020 O. R.	025 O. R.	030 O. R.	035 O. R.
		Unit price, €						

Prod. group 690

INDIGA flat files**Type 9010**

ISO 525



Length x width				100 x 6 mm	100 x 8 mm	100 x 10 mm	150 x 16 mm	150 x 20 mm
Length x width x thickness				100 x 6 x 3 mm	100 x 8 x 4 mm	100 x 10 x 5 mm	150 x 16 x 8 mm	150 x 20 x 10 mm
Number of pieces per packet (PCS)				6	6	6	3	3
	Grid size	Surface structure	Ident. No.					
69346...	150	Medium	Unit price, €	210 O. R.	215 O. R.	220 O. R.	240 O. R.	245 O. R.
69346...	400	Fine	Unit price, €	-	315 O. R.	320 O. R.	340 O. R.	345 O. R.

Prod. group 690

Record block composite bench stone

With a rough and a fine side, type 9010



Length x width	100 x 50 mm	115 x 60 mm	130 x 70 mm	140 x 80 mm	150 x 50 mm
Length x width x thickness	100 x 50 x 20 mm	115 x 60 x 20 mm	130 x 70 x 20 mm	140 x 80 x 20 mm	150 x 50 x 20 mm
Number of pieces per packet (PCS)	1	1	1	1	1
Grid size	150/500				
Ident. No.					
Unit price, €	040 O. R.	050 O. R.	060 O. R.	070 O. R.	065 O. R.

Prod. group 690

Silicon carbide grinding stones and files

Ceramic bond

Application:

- Grinding and honing stones for heavily used and high-grade steels, also for carbide-tipped tools or solid carbide tools
- Usable with oil, petroleum, water or even dry

Version:

- Ceramic bond

- Grain sizes: rough, medium and fine

Advantage:

- Machined on all sides after burning for uniform hardness and grip
- Very high abrasive power
- Particularly good grip

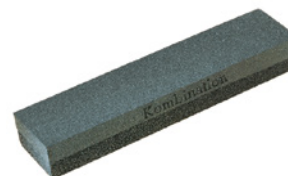
Silicon carbide composite bench stones

Type 9010

ISO 525

Technical Data:

- Number of pieces per packet: 1



Length x width x thickness	100 x 25 x 13 mm	125 x 50 x 20 mm	150 x 40 x 20 mm	150 x 50 x 25 mm	200 x 50 x 25 mm
Length x width	100 x 25 mm	125 x 50 mm	150 x 40 mm	150 x 50 mm	200 x 50 mm
Grid size	100/280				
Ident. No.					
Unit price, €	010 O. R.	030 O. R.	040 O. R.	050 O. R.	070 O. R.

Prod. group 690

Silicon carbide bench stones

Type 9010

ISO 525

Technical Data:

- Number of pieces per packet: 1



Length x width x thickness	100 x 25 x 6 mm	100 x 25 x 13 mm	150 x 50 x 25 mm	200 x 50 x 25 mm
Length x width	100 x 25 mm	100 x 25 mm	150 x 50 mm	200 x 50 mm
Grid size	150			
Surface structure	Medium			
Ident. No.				
Unit price, €	210 O. R.	215 O. R.	225 O. R.	235 O. R.
Ident. No.				
Unit price, €	310 O. R.	315 O. R.	325 O. R.	335 O. R.
Ident. No.				
Unit price, €	-	115 O. R.	125 O. R.	135 O. R.

Prod. group 690

Silicon carbide square files

Type 9011

ISO 525



Length x width x thickness				100 x 8 x 8 mm	100 x 10 x 10 mm	100 x 13 x 13 mm	100 x 6 x 6 mm	150 x 10 x 10 mm	150 x 13 x 13 mm
Length x width				100 x 8 mm	100 x 10 mm	100 x 13 mm	100 x 6 mm	150 x 10 mm	150 x 13 mm
Number of pieces per packet (PCS)				6	6	6	6	3	3
	Grid size	Surface structure							
69322...	100	Rough	Ident. No. Unit price, €	115 O. R.	120 O. R.	125 O. R.	-	130 O. R.	135 (O. R.)
69322...	150	Medium	Ident. No. Unit price, €	215 O. R.	220 O. R.	225 O. R.	210 O. R.	230 O. R.	235 O. R.
69322...	280	Fine	Ident. No. Unit price, €	315 O. R.	320 O. R.	325 O. R.	310 O. R.	330 O. R.	335 O. R.

Length x width x thickness				150 x 16 x 16 mm	150 x 20 x 20 mm	200 x 20 x 20 mm
Length x width				150 x 16 mm	150 x 20 mm	200 x 20 mm
Number of pieces per packet (PCS)				3	3	2
	Grid size	Surface structure				
69322...	100	Rough	Ident. No. Unit price, €	140 O. R.	145 O. R.	150 O. R.
69322...	150	Medium	Ident. No. Unit price, €	240 O. R.	245 O. R.	250 O. R.
69322...	280	Fine	Ident. No. Unit price, €	340 O. R.	345 O. R.	350 O. R.

Prod. group 690

Silicon carbide triangular files

Type 9020

ISO 525



Length x width				100 x 6 mm	100 x 8 mm	100 x 10 mm	100 x 13 mm	150 x 10 mm	150 x 13 mm	150 x 16 mm	200 x 20 mm
Number of pieces per packet (PCS)				6	6	6	6	3	3	3	2
	Grid size	Surface structure									
69323...	100	Rough	Ident. No. Unit price, €	110 O. R.	115 O. R.	120 O. R.	125 O. R.	-	-	-	-
69323...	150	Medium	Ident. No. Unit price, €	-	215 O. R.	220 O. R.	225 O. R.	230 O. R.	235 O. R.	240 O. R.	-
69323...	280	Fine	Ident. No. Unit price, €	-	-	320 O. R.	325 O. R.	330 O. R.	335 O. R.	340 O. R.	350 O. R.

Prod. group 690

Silicon carbide round files

Type 9030

ISO 525



Ø x length				10 x 100 mm	10 x 150 mm	13 x 150 mm	16 x 150 mm
Number of pieces per packet (PCS)				6	3	3	3
	Grid size	Surface structure					
69324...	150	Medium	Ident. No. Unit price, €	220 O. R.	230 O. R.	235 O. R.	240 O. R.
69324...	280	Fine	Ident. No. Unit price, €	320 O. R.	-	-	-

Prod. group 690

Silicon carbide slip stone

Type 9010 D



Length x width x thickness				100 x 25 x 3 mm
Length x width				100 x 25 mm
Number of pieces per packet (PCS)				6
	Grid size	Surface structure	Ident. No.	
69330...	150	Medium	Ident. No.	210
			Unit price, €	O. R.
69330...	280	Fine	Ident. No.	310
			Unit price, €	O. R.

Prod. group 690

RECORD ARKANSAS oil stones

Application:

- For processing cutting tools, knives, surgical instruments, engravers' tools, watchmakers' tools and others.
- Use with oil or petroleum

Version:

Synthetic honing stones, produced according to a special ceramic procedure

RECORD-ARKANSAS bench stone

Type 9010



Length x width x thickness		100 x 25 x 13 mm	125 x 50 x 20 mm	150 x 50 x 25 mm	200 x 50 x 25 mm
Length x width		100 x 25 mm	125 x 50 mm	150 x 50 mm	200 x 50 mm
Thickness (mm)		13	20	25	25
Number of pieces per packet (PCS)		1	1	1	1
	Surface structure				
69430...	Very fine	Ident. No.	010	020	030
		Unit price, €	O. R.	O. R.	O. R.

Prod. group 690

RECORD ARKANSAS square files

Type 9011



Length x width x thickness		100 x 6 x 6 mm	100 x 8 x 8 mm	100 x 10 x 10 mm	100 x 13 x 13 mm	150 x 13 x 13 mm	150 x 16 x 16 mm	200 x 20 x 20 mm
Length x width		100 x 6 mm	100 x 8 mm	100 x 10 mm	100 x 13 mm	150 x 13 mm	150 x 16 mm	200 x 20 mm
Thickness (mm)		6	8	10	13	13	16	20
Number of pieces per packet (PCS)		6	6	6	6	3	3	2
	Surface structure							
69434...	Very fine	Ident. No.	010	020	030	040	060	070
		Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 690

RECORD ARKANSAS triangular files

Type 9020

ISO 525



Length x width			100 x 6 mm	100 x 10 mm	100 x 13 mm	150 x 16 mm
Number of pieces per packet (PCS)			6	6	6	3
Surface structure						
69436...	Very fine	Ident. No. Unit price, €	010 O. R.	020 O. R.	030 O. R.	050 O. R.

Prod. group 690

RECORD ARKANSAS round files

Type 9030

ISO 525



Length x width			100 x 6 mm	100 x 8 mm	100 x 10 mm	100 x 13 mm
Number of pieces per packet (PCS)			6	6	6	6
Surface structure						
69438...	Very fine	Ident. No. Unit price, €	010 O. R.	020 O. R.	030 O. R.	040 O. R.

Prod. group 690

RECORD ARKANSAS half-round files

Type 9040

ISO 525



Length x width x thickness			100 x 10 x 5 mm	
Length x width			100 x 10 mm	
Thickness (mm)			5	
Number of pieces per packet (PCS)			6	
Surface structure				
69440...	Very fine	Ident. No. Unit price, €	020 O. R.	

Prod. group 690

RECORD ARKANSAS flat files

Type 9010

ISO 525



Length x width x thickness			100 x 6 x 3 mm	100 x 8 x 4 mm	150 x 20 x 10 mm
Length x width			100 x 6 mm	100 x 8 mm	150 x 20 mm
Thickness (mm)			3	4	10
Number of pieces per packet (PCS)			6	6	3
Surface structure					
69442...	Very fine	Ident. No. Unit price, €	010 O. R.	020 O. R.	040 O. R.

Prod. group 690

RECORD ARKANSAS gouge stones

Type 9010 A 4

ISO 525



Length x width x thickness		115 x 45 x 6/2 mm	115 x 45 x 10/3 mm
Length x width		115 x 45 mm	115 x 45 mm
Thickness (mm)		6/2	10/3
Number of pieces per packet (PCS)		6	3
	Surface structure		
69432...	Very fine	Ident. No. Unit price, €	Ident. No. Unit price, €
		010 O. R.	020 O. R.

Prod. group 690

DEGUSSIT grinding stones and files

The oxide-ceramic precision grinding tools consists of mixed crystal of extraordinary hardness, the main component of which is aluminium oxide. Chromium oxide additives cause the typical red colour. In nature, this crystal occurs as ruby. The fine grinding tools are bonding-agent-free. They have a high resistance to wear and deformation as a result of the high hardness of the sintered crystals. These properties are particularly important for precision work to achieve excellent surface quality and geometrical accuracy. Low wear also brings economic benefits. When processing using fine grinding tools, the surface of the workpiece is machined, but can also be consolidated and polished using the finest variety and applying pressure.

They are the ideal hand tools for all grinding, deburring and fine grinding work. They are also perfect for resharpening tools of all kinds. Furthermore, they are particularly suitable for making bevels on cutting tools, notching profiles, working shaped parts of hardened steel and also processing other hard or abrasive materials such as quartz, glass, ceramics.

The tools can be used wet or dry. Moistening once with petroleum or cutting oil is sufficient. Clean by wiping with a degreasing agent. If using dry, clean the tool using a pencil eraser.

DEGUSSIT bench stone

type 9010

ISO 525

Form				Rectangular	Rectangular	Rectangular
Length x width x thickness				100 x 25 x 10 mm	120 x 50 x 10 mm	150 x 25 x 15 mm
Length x width				100 x 25 mm	120 x 50 mm	150 x 25 mm
Number of pieces per packet (PCS)				1	1	1
		Surface structure				
69360...	-	Fine	Ident. No. Unit price, €	010 O. R.	-	020 O. R.
69361...	-	Medium	Ident. No. Unit price, €	010 O. R.	-	020 O. R.
69365...	Bonded into wooden box	Fine	Ident. No. Unit price, €	-	020 O. R.	-

Prod. group 6HD



No. 69360-69361



No. 69365

DEGUSSIT square file

Type 9011

ISO 525

Technical Data:

Form: Square-cut

Number of pieces per packet: 1

Length x width x thickness			100 x 4 x 4 mm	100 x 6 x 6 mm	100 x 8 x 8 mm	100 x 10 x 10 mm	120 x 13 x 13 mm
Length x width			100 x 4 mm	100 x 6 mm	100 x 8 mm	100 x 10 mm	120 x 13 mm
	Surface structure						
69375...	Medium	Ident. No. Unit price, €	010 O. R.	020 O. R.	030 O. R.	040 O. R.	050 O. R.
69374...	Fine	Ident. No. Unit price, €	-	-	030 O. R.	040 O. R.	050 O. R.

Prod. group 6HD



DEGUSSIT triangular file
type 9020

ISO 525

Technical Data:

▪ Form: Triangle

▪ Number of pieces per packet: 1

Length x width			100 x 8 mm	100 x 10 mm	120 x 13 mm	100 x 4 mm	100 x 6 mm
	Surface structure						
69371...	Fine	Ident. No. Unit price, €	030 O. R.	040 O. R.	050 O. R.	-	-
69372...	Medium	Ident. No. Unit price, €	030 O. R.	040 O. R.	050 O. R.	010 O. R.	020 O. R.

Prod. group 6HD

**DEGUSSIT round file**
Type 9030

ISO 525

Technical Data:

▪ Form: Round

▪ Number of pieces per packet: 1

Ø x length			4 x 100 mm	6 x 100 mm	8 x 100 mm	10 x 100 mm
	Surface structure					
69384...	Medium	Ident. No. Unit price, €	010 O. R.	020 O. R.	030 O. R.	040 O. R.
69383...	Fine	Ident. No. Unit price, €	-	-	030 O. R.	040 O. R.

Prod. group 6HD

**DEGUSSIT half-round file**
Type 9040

ISO 525

Form			Half-round
Length x width			100 x 10 mm
Number of pieces per packet (PCS)			1
	Surface structure		
69377...	Medium	Ident. No. Unit price, €	010 O. R.

Prod. group 6HD

**DEGUSSIT flat file**
Type 9010

ISO 525

Form			Flat	Flat
Length x width x thickness			100 x 6 x 3 mm	100 x 8 x 6 mm
Length x width			100 x 6 mm	100 x 8 mm
Number of pieces per packet (PCS)			1	1
	Surface structure			
69368...	Fine	Ident. No. Unit price, €	010 O. R.	020 O. R.
69369...	Medium	Ident. No. Unit price, €	010 O. R.	020 O. R.

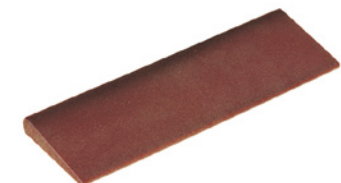
Prod. group 6HD

**DEGUSSIT gouge stone**
Type 9010 A 4

ISO 525

Form			Round
Length x width x thickness			100 x 30 x 7/2 mm
Length x width			100 x 30 mm
Number of pieces per packet (PCS)			1
	Surface structure		
69363...	Medium	Ident. No. Unit price, €	010 O. R.

Prod. group 6HD



ISO 525

DEGUSSIT tapered file

Tapered, type 9030 B

Form	Pointed	
Length x width x thickness	100 x 5 x 2 mm	
Length x width	100 x 5 mm	
Number of pieces per packet (PCS)	1	
	Surface structure	
69380...	Fine	Ident. No. 010 Unit price, € O. R.
69381...	Rough	Ident. No. 010 Unit price, € O. R.

Prod. group 6HD



DEGUSSIT pencil file

Tip with 60°, type 9030 B

ISO 525

Form	Pointed	
Ø x length	5 x 100 mm	
Number of pieces per packet (PCS)	1	
	Surface structure	
69382...	Fine	Ident. No. 010 Unit price, € O. R.

Prod. group 6HD



DEGUSSIT knife file

Type 9010 D

ISO 525

Form	Knife shape	
Length x width x thickness	100 x 15 x 3 mm	
Length x width	100 x 15 mm	
Number of pieces per packet (PCS)	1	
	Surface structure	
69386...	Fine	Ident. No. 010 Unit price, € O. R.
69387...	Medium	Ident. No. 010 Unit price, € O. R.

Prod. group 6HD



DEGUSSIT mini files

various types



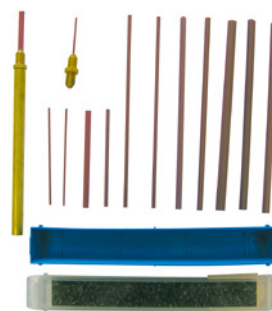
Form	Barett	Triangle	Triangle	Flat	Round	Round	Round	Square-cut	Square-cut
Length x width x thickness	100 x 5 x 1.5 mm	-	-	50 x 3 x 0.3 mm	-	-	-	50 x 1 x 1.0 mm	100 x 2 x 2.0 mm
Length x width	100 x 5 mm	50 x 2 mm	100 x 3 mm	50 x 3 mm	50 x 1 mm	100 x 2 mm	100 x 3 mm	50 x 1 mm	100 x 2 mm
Ø x length	-	-	-	-	1 x 50 mm	2 x 100 mm	3 x 100 mm	-	-
Number of pieces per packet (PCS)	10	20	10	20	20	10	10	20	10
	Surface structure								
69390...	Fine	Ident. No. 450 Unit price, € O. R.	Ident. No. 200 Unit price, € O. R.	Ident. No. 250 Unit price, € O. R.	Ident. No. 400 Unit price, € O. R.	Ident. No. 300 Unit price, € O. R.	Ident. No. 320 Unit price, € O. R.	Ident. No. 330 Unit price, € O. R.	Ident. No. 100 Unit price, € O. R.

Prod. group 6HD

DEGUSSIT mini files**Complete assortment**

	Surface structure	Ident. No.	
69390...	Fine	Set price, €	010 O. R.

Prod. group 6HD

**DEGUSSIT grinding files assortment**

69395...	Ident. No.	010
	Set price, €	O. R.

Prod. group 6HD

**Original hard ARKANSAS oil stones****Application:**

- For finishing and honing of tools used in optical, watchmakers, engraving and fine mechanics workshops as well as surgical knives and instruments
- Use with light oil or petroleum

Version:**Natural size fluctuations possible****Advantage:****The finest and smoothest natural grain structure****ARKANSAS bench stones (single)****type 9010****Technical Data:**

- Number of pieces per packet: 1

Length x width x thickness				88 x 43 x 17 mm	100 x 30 x 12 mm
Length x width				88 x 43 mm	100 x 30 mm
		Surface structure			
69450...	In box	Very fine	Ident. No.	010	-
			Unit price, €	O. R.	
69451...	Bonded into polished wooden box	Very fine	Ident. No.	-	010
			Unit price, €		O. R.
Length x width x thickness				125 x 50 x 12 mm	138 x 45 x 22 mm
Length x width				125 x 50 mm	138 x 45 mm
		Surface structure			
69450...	In box	Very fine	Ident. No.	-	020
			Unit price, €		O. R.
69451...	Bonded into polished wooden box	Very fine	Ident. No.	030	-
			Unit price, €	O. R.	
Length x width x thickness				150 x 50 x 12 mm	200 x 50 x 12 mm
Length x width				150 x 50 mm	200 x 50 mm
		Surface structure			
69450...	In box	Very fine	Ident. No.	-	-
			Unit price, €		
69451...	Bonded into polished wooden box	Very fine	Ident. No.	040	050
			Unit price, €	O. R.	O. R.

Prod. group 693



No. 69450



No. 69451

ARKANSAS square files

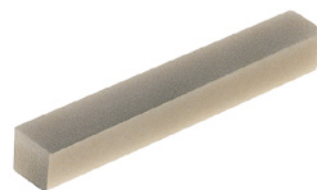
Type 9011

Technical Data:

- Number of pieces per packet: 5

Length x width x thickness			95 x 5 x 5 mm	95 x 7 x 7 mm	95 x 9 x 9 mm	95 x 12 x 12 mm	138 x 15 x 15 mm
Length x width			95 x 5 mm	95 x 7 mm	95 x 9 mm	95 x 12 mm	138 x 15 mm
	Surface structure						
69452...	Very fine	Ident. No. Unit price, €	010 O. R.	020 O. R.	030 O. R.	040 O. R.	070 O. R.

Prod. group 693



ARKANSAS triangular files

Type 9020

Technical Data:

- Number of pieces per packet: 5

Length x width			95 x 5 mm	95 x 7 mm	95 x 9 mm	95 x 12 mm	138 x 12 mm	138 x 15 mm
	Surface structure							
69453...	Very fine	Ident. No. Unit price, €	010 O. R.	020 O. R.	030 O. R.	040 O. R.	060 (O. R.)	070 O. R.

Prod. group 693



ARKANSAS round and half-round files

type 9030 and type 9040

Technical Data:

- Number of pieces per packet: 5

Ø x length			7 x 88 mm	9 x 88 mm	-
Length x width			-	-	88 x 7 mm
	Surface structure				
69454...	Very fine	Ident. No. Unit price, €	020 O. R.	030 O. R.	-
69455...	Very fine	Ident. No. Unit price, €	-	-	020 O. R.

Prod. group 693



No. 69454



No. 69455

ARKANSAS oil stones

type 9010 A 4, type 9010 D, type 903 0B

Technical Data:

- Number of pieces per packet: 1

Length x width x thickness			110 x 43 x 12 mm	88 x 23 x 5 mm
Length x width			110 x 43 mm	88 x 23 mm
		Surface structure		
69457...	Gouge stone	Very fine	Ident. No. Unit price, €	020 O. R.
69458...	Slip stone	Very fine	Ident. No. Unit price, €	-

Prod. group 693



No. 69457



No. 69458



Schleiffix cleaners

Application:

For cleaning, polishing, smoothing, dulling and grinding of tools and devices.

Execution:

- Flexible hand sanding block with elastically bonded abrasive grain
- Suitable for wet and dry sanding

scope of supply and services:

In box

Technical Data:

- Length: 80 mm
- Width: 50 mm
- Thickness: 20 mm
- Number of pieces per packet: 1



Ident. No. 010

Grid size		60	120	240
Surface structure		Rough	Medium	Fine
69358...	Ident. No.	010	020	030
	Unit price, €	O. R.	O. R.	O. R.

Prod. group 6DB

**Honing tools**

The solution for demanding tasks in the precision processing

Honing is used during fine finishing, in particular throughout the entire metalworking industry and in series and piece production, where high demands are made on size, shape and surface quality. It is primarily cylindrical bores that are honed. In addition to dimensional accuracy, geometrical accuracy and surface quality are further reasons to use honing tools for close-tolerance bores. Almost all materials can be pro-

cessed using honing tools.

Depending on the number of the units to be produced, the hand-honing tools can be used on lathes and boring mills or on honing machines with hydraulic expansion.

Cylinder honing devices

suitable for free-hand use with hand drills

Application:

For easy honing of bores and cylinder linings with hand-operated machines.

Execution:

- Driven by a flexible shaft, with holder for commercial drill chucks
- Self-expanding honing arms

- The contact force can be adjusted with an adjusting screw

Advantage:

- Due to the self-expanding honing arms, the honing devices automatically adjust to the workpiece diameters
- Uniform grinding over the entire surface is guaranteed even when using a hand drill

Suitable for min./max. cylinder Ø		25-45 mm	22-50 mm	35-80 mm	50-135 mm	50-175 mm
Type description		CF 64	CF 63	CF 68	CF 60	CF 62
Number of arms (PCS)		2	3	3	3	3
Segment length (mm)		28	28	50	75	100
Length (mm)		200	205	225	270	300
69540...	Ident. No.	010	020	030	040	050
	Unit price, €	O. R.	O. R.	O. R.	O. R.	O. R.

Prod. group 691

**Replacement segments**

For cylinder honing devices

Application:

As replacement for cylinder honing device.

scope of supply and services:

Incl. the necessary fittings

Advantage:

- Can be replaced easily by hand

Technical Data:

- Min./max. grain size: 180-220 µm

Type description		CF 64	CF 63 + 68 A	CF 63 + 68 A	CF 60-CS	CF 62-CS + 69
Suitable for type		CF 64	CF 63	CF 68	CF 60	CF 62
Length (mm)		28	28	50	75	100
Number of pieces per packet (PCS)		2	3	3	3	3
69540...	Ident. No. Set price, €	210 O. R.	220 O. R.	230 O. R.	240 O. R.	250 O. R.

Prod. group 691



Abrasives and
chemicals

ATORN® Diamond cup wheel

For dry and wet grinding on all common sanding machines

Application:

For grinding cemented carbide and Cermet as well as materials made of stone, glass, porcelain, graphite, GFP, etc.

Execution:

- With vibration-reducing body
- In synthetic resin bonding

Advantage:

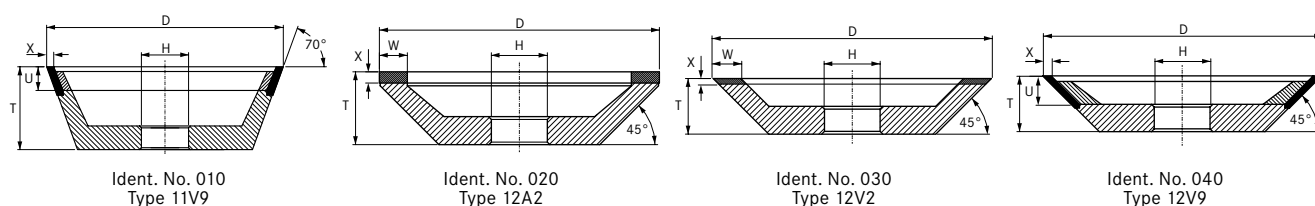
- Maximum service life with consistently high removal rate

Notes:

Wet grinding is always preferable with regard to tool life, heat generation and performance.

Technical Data:

- Washer diameter: 100 mm
- Bore diameter: 20 mm
- Grid size: D 126
- Wall thickness: 10 mm
- Min./max. recommended peripheral surface speed for dry sanding: 15-20 m/s
- Min./max. recommended peripheral surface speed for wet sanding: 25-30 m/s



Form		11V9	12A2	12V2	12V9
Washer thickness (mm)		35	26	20	20
Lining thickness (mm)		3	4	2	3
	Material of abrasive medium				
60197...	Diamond	Ident. No. 010 Unit price, €	020 O. R.	030 O. R.	040 O. R.

Prod. group 696

Single diamond dressing tools

For dressing ceramic grinding wheels

DIN 228

Application:

Suitable for all machines with corresponding holder.

Chucking: Angle of the dressing tool to the middle of the grinding wheel must be between 5° and 15°

If the sharpness decreases, revolve the dressing tool approx. 60° about its own axis. Do this in good time: the blunt surface should be no greater than approx. 0.5 mm²

Execution:

- Single diamond with protruding working tip

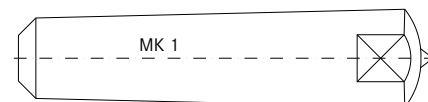
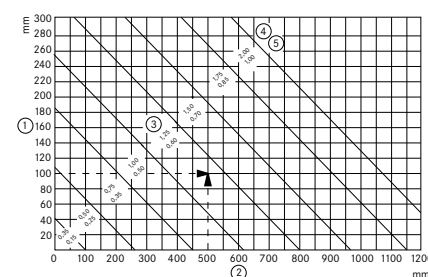
- 2-4 natural tips (quality 3)

Notes:

Holder for manual dressing of grinding wheels, see no. 61220

Technical Data:

- Shank style: Morse taper
- DIN: 228
- Min./max. side feed per revolution: 0.05-0.15 m/s
- Min./max supply per throughput: 0.01-0.03 mm
- Number of pieces per packet: 1



Ident. No. 350-400

Morse taper size		MK 0	MK 1	MK 1
Weight of diamond (carat)		0.5	0.5	1.0
61124...	Ident. No. 050 Unit price, €	350 O. R.	350 O. R.	400 O. R.

Prod. group 610

Multi-grain dressing tools

for dressing straight sanding discs

Application:

Ident. No. 010: For all ceramic grinding wheels
Chuckling: Dressing tool is clamped vertical to the spindle axis

When using for the first time, it is recommended that several strokes are effected at an increased feed rate

For particularly aggressive, hard abrasive compounds, a more hard-wearing dressing tool bond R is available on request

Ident. No. 015-025: For all ceramic grinding wheels

Chuckling: Dressing tool is clamped vertical to the spindle axis

When using for the first time, it is recommended that several strokes are effected at an increased feed rate

For particularly aggressive, hard abrasive compounds, a more hard-wearing dressing tool bond R is available on request

Execution:

- With cylindrical, sintered diamond insert with many working tips

Advantage:

- Maintenance-free over the entire service life
- Robust and hard-wearing where handled incorrectly

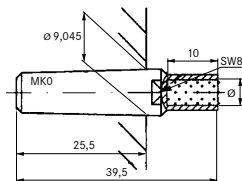
- Can be used up fully
- For use with higher dressing traverse speed than single diamonds

Notes:

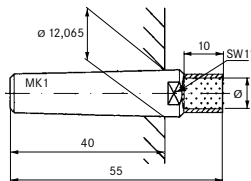
Ident. No. 015, 025: Holders for manual dressing or for grinding wheels on grinding attachments for lathes see no. 61220

Technical Data:

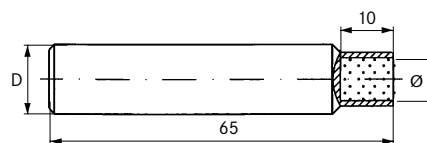
- Min./max supply per throughput: 0.01-0.03 mm
- Min./max. side feed per revolution: 0.3-0.5 m/s
- Number of pieces per packet: 1



Ident. No. 010
Design MK0



Ident. No. 015, 025
Design MK1



Ident. No. 020
Cylindrical design

Ø (mm)	8	8	8	11
Shank style	Morse taper	Morse taper	Cylindrical	Morse taper
Morse taper size	MK 0	MK 1	-	MK 1
DIN	228	228	-	228
Weight of diamond (carat)	2.5	2.5	2.5	5.0
Suitable for min./max. sanding disc Ø	150-400 mm	150-400 mm	150-400 mm	400-600 mm
Suitable for min./max. sanding disc width	20-80 mm	20-80 mm	20-80 mm	0-300 mm
61200...	Ident. No. 010	Ident. No. 015	Ident. No. 020	Ident. No. 025
Unit price, €	O. R.	O. R.	O. R.	O. R.

Prod. group 610

Grinding wheel dressing tool

Made of steel

Application:

For dressing straight grinding wheels.

Execution:

- Sharpening roller consists of specially hardened discs made of Swedish steel that are joined together and equipped with U-shaped teeth
- Sharpening roller runs on hardened, lubricated shaft

Advantage:

- The teeth retain their sharpness and hardness until the wheel is completely worn down.

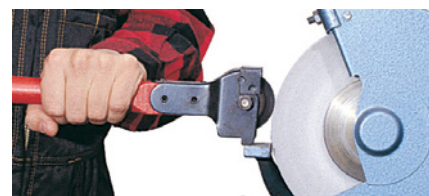
Technical Data:

- Number of pieces per packet: 1

Suitable for min./max. sanding disc Ø	125-250 mm	300-500 mm	300-500 mm
Suitable for min./max. sanding disc width	0-32 mm	40-65 mm	70-100 mm
Handle length (mm)	285	435	435
Roll width (mm)	12	24	51
Roll Ø (mm)	35	55	55
61964...	Ident. No. 005	Ident. No. 010	Ident. No. 020
Unit price, €	O. R.	O. R.	O. R.

Prod. group 694

Accessories for		61964 005	61964 010	61964 020
61965...	Replacement sharpening roller For grinding wheel dressing tools	Ident. No. 005	Ident. No. 010	Ident. No. 020
	Unit price, €	O. R.	O. R.	O. R.



Sanding disc dressing tool

Application:

For dressing grinding wheels.

Execution:

- With rotating, tapered silicon carbide dressing cup mounted on ball bearings, rough-grained and hard

- Comprising round steel handle
- Ident. No. 020-030:** Dressing cup with sheet steel jacket
- Ident. No. 030:** Tapered fixing thread with screw



Size	00	0	1
Handle length (mm)	100	230	230
Handle Ø (mm)	22	30	30
Fastening thread	M6	M10	-
Roll Ø (mm)	35	45	55
Number of pieces per packet (PCS)	1	1	1
61955...	Ident. No. Unit price, €	010 O. R.	020 O. R.
			030 O. R.

Prod. group 694

Accessories for		61955 010	61955 020	61955 030
61956...	Replacement dressing cup For grinding wheel dressing tools	Ident. No. Unit price, €	010 O. R.	020 O. R.
				030 O. R.

Diamond saving dressers

Consisting of rough-grained, hard silicon carbide dressing rod in plastic sleeve

Application:

As a cost-effective alternative to dressing diamonds.

Outer Ø (mm)		25
Length (mm)		370
Material of the grip handle		Wood
61950...	Ident. No. Unit price, €	020 O. R.

Prod. group 610



Silicon carbide rubbing stones

Type 9010, grain size 20

DIN 525

Application:

For dressing grinding wheels.

Length x width x height	100 x 25 x 13 mm	100 x 50 x 25 mm	150 x 50 x 25 mm	200 x 50 x 25 mm
69332...	Ident. No. Unit price, €	010 O. R.	015 O. R.	025 O. R.
				035 O. R.

Prod. group 690



ORION® Dressing stone for diamond and boron nitride grinding wheels

Type 9010, grain size 180

Application:

For dressing diamond and boron nitride grinding wheels.

Execution:

- Made of white corundum
- Unground

Length x width x height	100 x 25 x 13 mm
60597...	Ident. No. Unit price, €
	010 O. R.

Prod. group 601



ORION® Diamond multi-grain hand dressing tools

for precise dressing and profiling of ceramic sanding discs

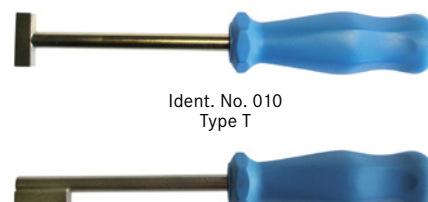
Execution:

- Ident. No. 010:** For T-shaped peripheral wheels

- Ident. No. 020:** for P-shape cup wheels

Form	T	P
Lining length (mm)	25	25
Lining width (mm)	8	8
Length (mm)	200	200
Weight of diamond (carat)	1.5	1.5
61230...	Ident. No. Unit price, €	010 O. R.
		020 O. R.

Prod. group 601



Ident. No. 010
Type T

Ident. No. 020
Type P

3M Boron carbide hand lapping tools

Covering thickness 5 mm

Application:

For honing tools of every kind, suitable in particular for cemented carbide and oxide ceramics.

Advantage:

- Hard-wearing and shape-retaining

Grain size (µm)		220	400
Lining length (mm)		35	35
Lining width (mm)		14	14
Length (mm)		150	150
69420...	Ident. No.	010	020
	Unit price, €	O. R.	O. R.

Prod. group 693



Boron carbide hand lapping tools

Covering thickness 10 mm

Application:

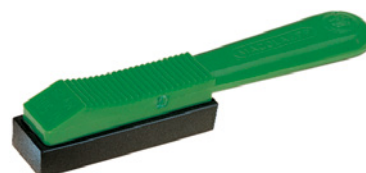
For honing tools of every kind, suitable in particular for cemented carbide and oxide ceramics.

Advantage:

- With a particularly good, firm grip

Grain size (µm)	180	220	360	500
Lining length (mm)	60	60	60	60
Lining width (mm)	20	20	20	20
Length (mm)	120	120	120	120
69425...	Ident. No.	005	010	020
	Unit price, €	O. R.	O. R.	O. R.

Prod. group 692



Movable floor roll dispenser

Application:

For attachment of rubbish bags and paper towels.

- Mobile

- Painted blue

Execution:

- Suitable for roll width up to 42 cm

69726...	Ident. No.	010
	Unit price, €	O. R.

Prod. group 650

Accessories for		69726 010	
69726...	Garbage bags	Ident. No.	020
		Unit price, €	O. R.
69726...	Paper towels On roll	Ident. No.	110
	Sheet size 36 x 24 cm, diameter 38.5 cm	Unit price, €	O. R.
	Sheet size 36 x 36 cm, diameter 37.5 cm	Ident. No.	120
		Unit price, €	O. R.



Cleaning blocks, PORAFLEX

for finest care and cleaning of sensitive tools, equipment and surfaces.

Application:

For the finest care and cleaning of delicate tools, devices and surfaces.

Advantage:

- Polishes delicate materials such as stainless steel or Ceran
- Re-oxidation is prevented by special additives

Execution:

- Acid and rubber-free

Technical Data:

- Length x width x height: 40 x 25 x 12 mm
- Container: Block

Surface structure		Fine	Slip-proof
69357...	Ident. No.	010	020
	Unit price, €	O. R.	O. R.

Prod. group 694



Ident. No. 010

3M Scotch Brite™ high-performance microfibre cloths

Grease and dirt absorption up to 100 times higher than for conventional cleaning cloths

Application:
High-performance cloth for dry and wet cleaning of all surfaces.

Execution:
▪ Cloth size 32 x 36 cm

Advantage:
▪ Removes dust, dirt, grease and fingerprints without the use of chemicals

69728...	Ident. No.	120
	Price/pack, €	O. R.

Prod. group 6RM

▪ Machine-washable at 95°C

scope of supply and services:
1 pack = 5 cloths

Technical Data:
▪ Length x width: 320 x 360 mm
▪ Colour: Blue
▪ Type: Single cloths



All-purpose wiping clothes

Application:
Towels and wash cloths for cleaning oily surfaces, and caring for and polishing surfaces.

Execution:
▪ **Ident. No. 110:**
▪ Made of 100% polypropylene
▪ Silicone-free
▪ **Ident. No. 110–120:** Solvent-resistant
▪ **Ident. No. 120–130:** Very soft

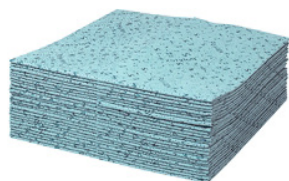
▪ **Ident. No. 130:** Silicone and solvent-resistant

Advantage:
▪ **Ident. No. 110:**
▪ Absorbent
▪ Washable and reusable
▪ Food-safe
▪ Tear-proof
▪ **Ident. No. 110–120:** Lint-free
▪ **Ident. No. 120–130:**

▪ Extremely absorbent
▪ Textile-like

scope of supply and services:
Ident. No. 110: 1 pack = 35 cloths
Ident. No. 120: 1 pack = 40 cloths
Ident. No. 130: 1 pack = 25 cloths

Technical Data:
▪ Type: Single wipes



Ident. No. 110



Ident. No. 120



Ident. No. 130

Length x width		400 x 420 mm	340 x 380 mm	340 x 380 mm
Colour		Blue	Blue	White
69729...	Ident. No.	110	120	130
	Price/pack, €	O. R.	O. R.	O. R.

Prod. group 650

Moist cleaning cloths in a dispensing bucket

For skin, tools and machines

Application:
Skin-friendly hand cleaning cloths remove heavy soiling without soap and water.

Execution:
▪ With pleasant fresh orange scent

Advantage:
▪ Removes paint, grease, oil, dye, tar, adhesive

▪ Soft on both sides and yet also abrasive

scope of supply and services:
1 bucket = 72 cloths

Technical Data:
▪ Length x width: 250 x 250 mm
▪ Colour: Blue
▪ Type: Dispensing bucket

69748...	Ident. No.	030
	Unit price, €	O. R.

Prod. group 650



3M Universal fabric adhesive tape 1909

Multipurpose waterproof adhesive tape

Application:

For universal applications, such as bundling, fastening or repairing.

Execution:

- Watertight
- Adhesive rubber resin
- Polyethylene-coated fabric

Advantage:

- Good handling
- Can easily be torn by hand

- Very good adhesion on different surfaces
- Temperature resistant up to 60°C

Notes:

We recommend you request the safety data sheet with your first order.

Technical Data:

- Type description: 1909
- Width of tape x length of strap: 50 mm x 50 m
- Adhesive tape backing material: PE-coated fabric
- Type of adhesive: Rubber/resin
- Breaking elongation: 12 %



Ident. No. 110

Colour		Silver grey	Black
69771...	Ident. No.	110	120
	Unit price, €	O. R.	O. R.

Prod. group 6RM

3M Premium fabric adhesive tape 389

temperature-resistant up to 70 °C, watertight, very high long-term adhesive force

Application:

For industrial applications, such as marking, strengthening, repairing, sealing joints and air-conditioning ducts.

Execution:

- Watertight
- Adhesive rubber resin
- Polyethylene-coated rayon fabric

Advantage:

- Adapts easily for use on uneven surfaces
- Can easily be torn by hand

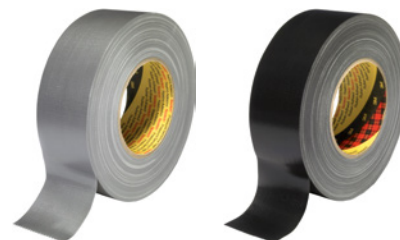
- High adhesion properties
- Temperature resistant up to 70°C

Notes:

We recommend you request the safety data sheet with your first order.

Technical Data:

- Type description: 389
- Width of tape x length of strap: 50 mm x 50 m
- Adhesive tape backing material: PE-coated fabric
- Type of adhesive: Rubber/resin
- Breaking elongation: 6 %



Ident. No. 220

Ident. No. 230

Colour		Silver grey	Black
69771...	Ident. No.	220	230
	Unit price, €	O. R.	O. R.

Prod. group 6RM

3M UV-resistant premium fabric adhesive tape 8979

up to 6 months removal without residue

Application:

For strengthening, bundling, insulating and marking, for indoor and outdoor applications.

Execution:

- Moisture-resistant
- Abrasion-resistant
- Flexible
- Adhesive rubber resin
- Polyethylene-coated fabric
- Cured rubber resin adhesive

Advantage:

- Can be removed without residue after up to 6 months

- UV-resistant
- Temperature resistant up to 90°C

Notes:

We recommend you request the safety data sheet with your first order.

Technical Data:

- Type description: 8979
- Width of tape x length of strap: 48 mm x 48 m
- Colour: Blue
- Adhesive tape backing material: PE-coated fabric
- Type of adhesive: Rubber/resin
- Breaking elongation: 21 %



69771...	Ident. No.	180
	Unit price, €	O. R.

Prod. group 6RM

3M Double-faced adhesive tape 9527

Synthetic rubber adhesive tape with high initial tack

Application:

For gluing sheet material such as foam, rubber or felt.

Execution:

- Synthetic rubber adhesive
- With paper fleece backing

Advantage:

- Excellent immediate adhesion
- Easily soluble protective paper
- Good adhesion on low-energy materials

- Temperature resistant up to 50°C

Notes:

We recommend you request the safety data sheet with your first order.

Technical Data:

- Type description: 9527
- Width of tape x length of strap: 50 mm x 50 m
- Colour: White
- Breaking elongation: 0 %



69771...	Ident. No.	310
	Unit price, €	O. R.

Prod. group 6RM

3M Soft aluminium adhesive tapes 431

Application:

For sealing, for heat and light reflection, for covering of surfaces for aluminium anodising and as a moisture barrier.

Execution:

- Acrylate adhesive
- Thin, soft aluminium

Advantage:

- High ageing stability
- Good resistance to chemicals
- Strong heat and light reflection

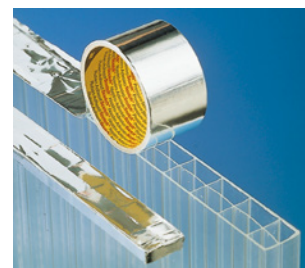
- Temperature-resistant from -55 °C to +155°C
- Low flammability (class L)

Notes:

We recommend you request the safety data sheet with your first order.

Technical Data:

- Type description: 431
- Colour: Silver grey
- Type of adhesive: Acrylate
- Min./max. temperature resistance: -55 bis 155 °C
- Breaking elongation: 5 %



Width of tape x length of strap		25.0 mm x 55 m	50 mm x 55 m
69771...	Ident. No.	380	390
	Unit price, €	O. R.	O. R.

Prod. group 6RM

3M Temflex™ PVC electrical insulating tapes

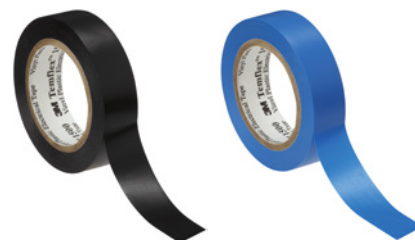
EN standard DIN EN 60454-3-1

Technical Data:

- Breaking elongation: 170 %

Width of tape x length of strap	15 mm x 25 m	15 mm x 10 m	19 mm x 25 m
Colour	69772... ID no.	69772... ID no.	69772... ID no.
Black	205 O. R.	220 O. R.	235 O. R.
Blue	210 O. R.	225 O. R.	240 O. R.
	Unit price, €		

Prod. group 6RM



Ident. No. 205, 220, 235

Ident. No. 210, 225, 240

3M Scotch® PVC adhesive packing tape 6890

high-quality, low-noise packaging tape

Application:

For gluing medium-heavy cardboard packaging.

Execution:

- Natural rubber adhesive

Advantage:

- Humidity-resistant and resistant to chemicals
- Silent unrolling
- Can be torn off by hand

Notes:

We recommend you request the safety data sheet with your first order.

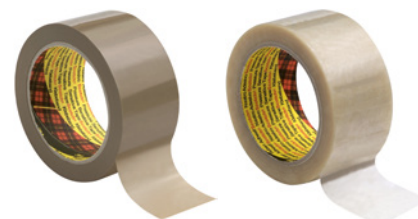
Technical Data:

- Type description: 6890
- Width of tape x length of strap: 50 mm x 66 m
- Type of adhesive: Natural rubber
- Breaking elongation: 75 %

Colour	Brown	Transparent
69772...	Ident. No. 485	Ident. No. 490
	Unit price, €	O. R.

Prod. group 6RM

Accessories for		69772 485	69772 490
69772... Scotch HE 180 hand roller for Scotch PVC package adhesive tape 6890	Ident. No.	650	650
	Unit price, €	O. R.	O. R.



Ident. No. 485

Ident. No. 490

Hand rollers for adhesive tapes

Ideal for continuous use

Application:

For use with package adhesive tapes with a length of 66 mm and width of 50 mm.

Execution:

- With notch trigger

69772...	Ident. No.	601
	Unit price, €	O. R.

Prod. group 686

- Two pressure rollers

Advantage:

- Extremely robust



Hazard warning tapes 766i/767i

All-purpose soft PVC adhesive tape for use on many surfaces

Application:

Prominent adhesive tape to clearly identify hazards.

Execution:

- Adhesive rubber resin
- Soft PVC fabric
- Solvent-resistant

Advantage:

- Highly resistant to abrasion
- High colour quality

- High elasticity

- Supply even on uneven surfaces

Notes:

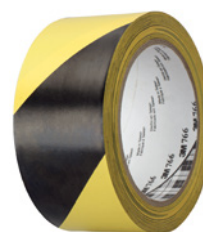
We recommend you request the safety data sheet with your first order.

Technical Data:

- Type description: 766i
- Width of tape x length of strap: 50 mm x 33 m
- Breaking elongation: 180 %

Colour		Black / yellow	Red / white
69772...	Ident. No.	505	515
	Unit price, €	O. R.	O. R.

Prod. group 6RM



Ident. No. 505



Ident. No. 515



Tube-shaped markers with steel ball valve

Application:

Writes on all materials – dusty, rough, oily or moist.

Execution:

- With steel ball valve
- 3-mm type width
- Still legible after extreme temperatures
- Contains a non-toxic dye

Advantage:

- Permanent
- Very economical consumption due to ball point in the tube tip

- Waterproof
- Weather-resistant
- Resistant to wiping and abrasion

Notes:

We recommend you request the safety data sheet with your first order.

Technical Data:

- Contents: 50 ml
- Line thickness: 3 mm

Colour		White	Yellow	Red	Black
69794...	Ident. No.	010	020	030	040
	Unit price, €	O. R.	O. R.	O. R.	O. R.

Prod. group 6RK



Ident. No. 010

Board and lardstone chalks

Application:

No. 69796: For marking indoors and outdoors.

No. 69797: For heat-resistant labelling on metal.

Execution:

- No. 69796:
 - Square shape
 - In paper sleeve

Advantage:

- No. 69797: For labels up to 2000°C as for welding work

scope of supply and services:

No. 69796: 12 pieces in box

Technical Data:

- Colour: White

69796...	69797...
ID no.	ID no.
010	010
O. R.	O. R.
Price / pack, €	

Prod. group 650



No. 69796